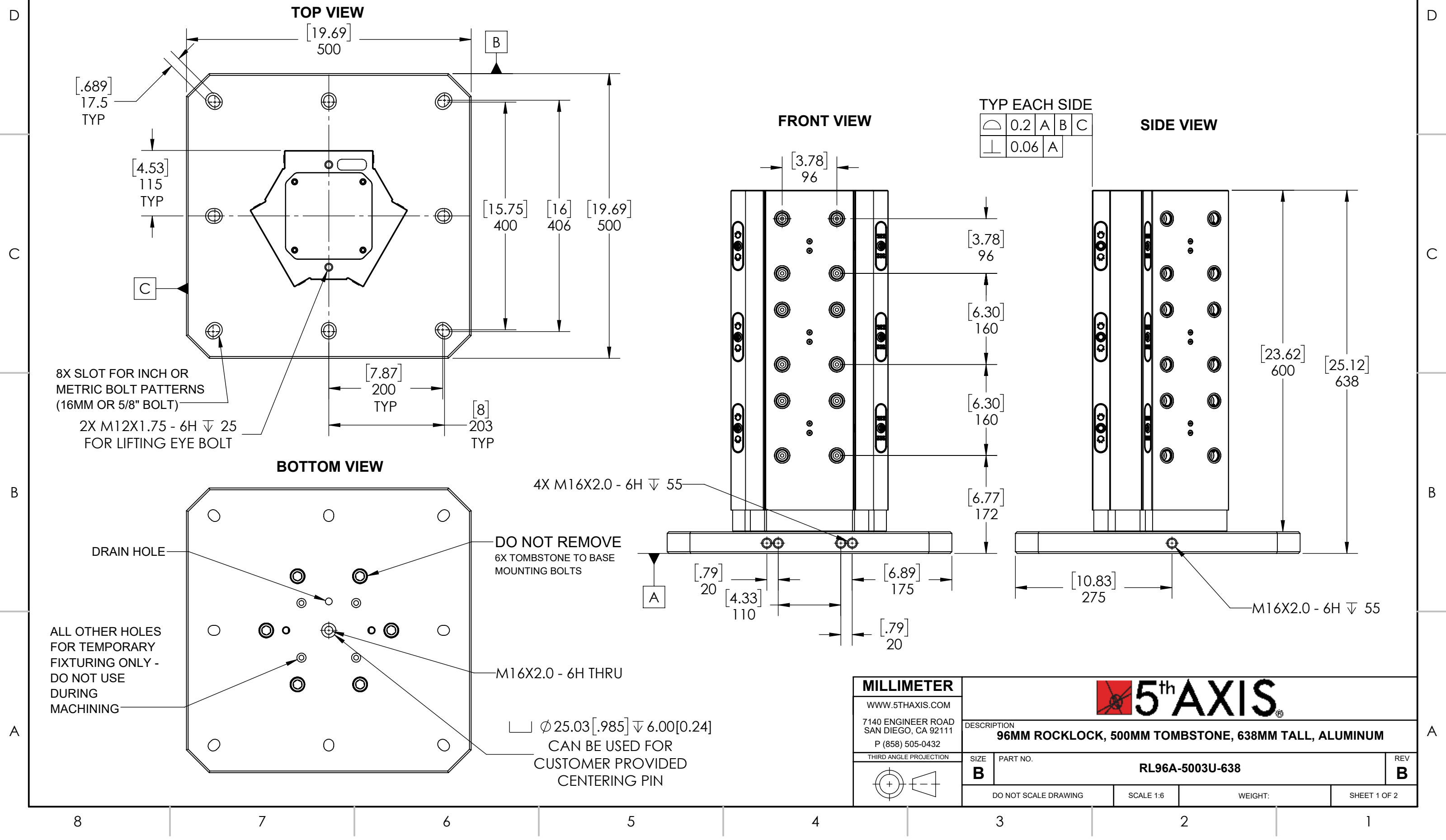
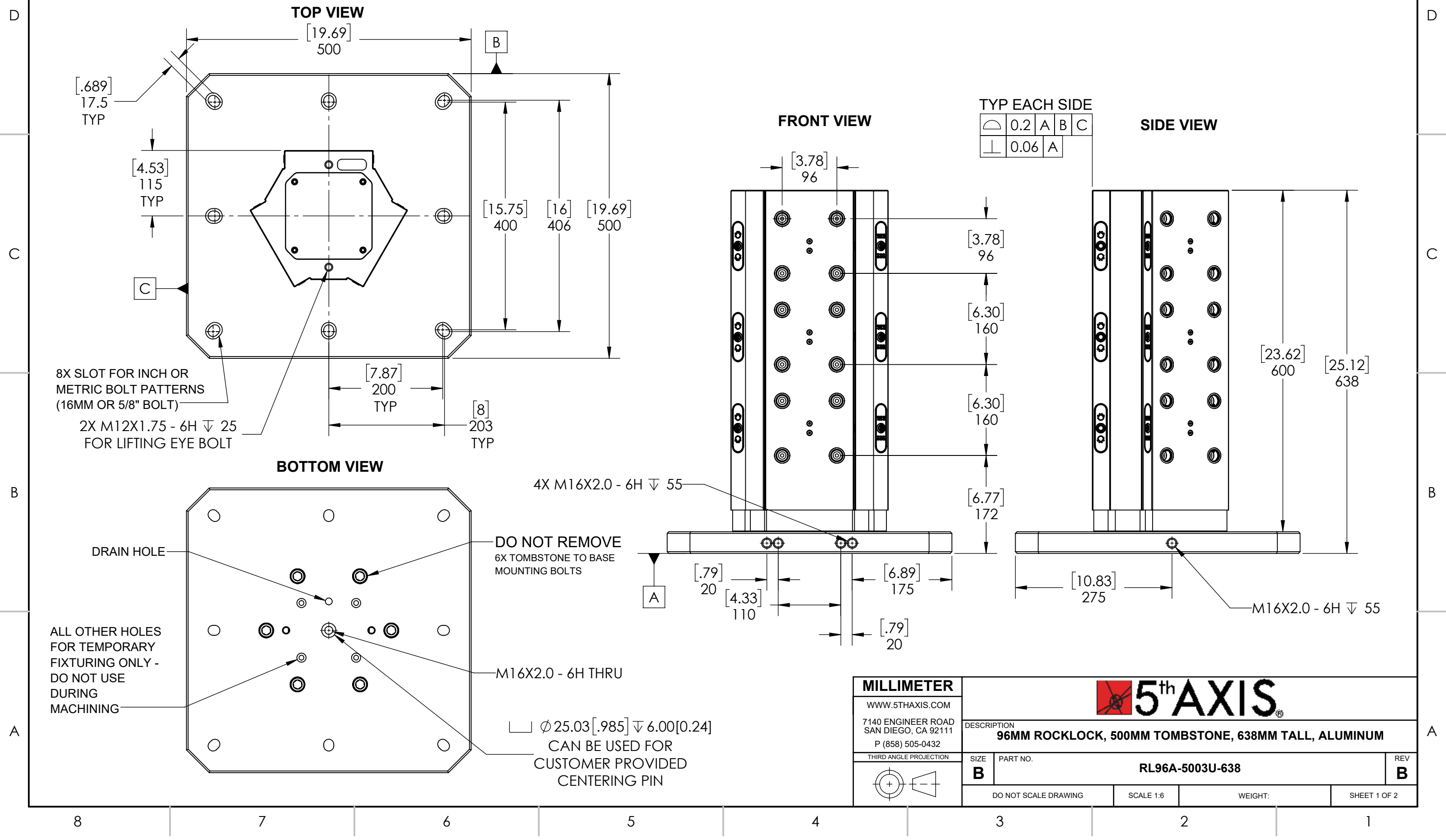


8	7	6	5	4	3	2	1
---	---	---	---	---	---	---	---

8	7	6	5	4	3	2	1
---	---	---	---	---	---	---	---



TOP VIEW

[19.69] 500

[.689] 17.5 TYP

[4.53] 115 TYP

[15.75] 400

[16] 406

[19.69] 500

[7.87] 200 TYP

[8] 203 TYP

8X SLOT FOR INCH OR METRIC BOLT PATTERNS (16MM OR 5/8" BOLT)

2X M12X1.75 - 6H ▽ 25 FOR LIFTING EYE BOLT

FRONT VIEW

[3.78] 96

[3.78] 96

[6.30] 160

[6.30] 160

[6.77] 172

[.79] 20

[4.33] 110

[6.89] 175

[.79] 20

4X M16X2.0 - 6H ▽ 55

BOTTOM VIEW

DRAIN HOLE

DO NOT REMOVE 6X TOMBSTONE TO BASE MOUNTING BOLTS

M16X2.0 - 6H THRU

ALL OTHER HOLES FOR TEMPORARY FIXTURING ONLY - DO NOT USE DURING MACHINING

□ $\varnothing 25.03$ [.985] ▽ 6.00 [0.24] CAN BE USED FOR CUSTOMER PROVIDED CENTERING PIN

SIDE VIEW

TYP EACH SIDE

	0.2	A	B	C
	0.06	A		

[23.62] 600

[25.12] 638

M16X2.0 - 6H ▽ 55

[10.83] 275

MILLIMETER

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111
P (858) 505-0432

THIRD ANGLE PROJECTION

5th AXIS

DESCRIPTION
96MM ROCKLOCK, 500MM TOMBSTONE, 638MM TALL, ALUMINUM

SIZE B	PART NO. RL96A-5003U-638	REV B
DO NOT SCALE DRAWING		SCALE 1:6
WEIGHT:		SHEET 1 OF 2

TOP VIEW

[19.69] 500

[.689] 17.5 TYP

[4.53] 115 TYP

[15.75] 400

[16] 406

[19.69] 500

[7.87] 200 TYP

[8] 203 TYP

8X SLOT FOR INCH OR METRIC BOLT PATTERNS (16MM OR 5/8" BOLT)

2X M12X1.75 - 6H ▽ 25 FOR LIFTING EYE BOLT

FRONT VIEW

[3.78] 96

[3.78] 96

[6.30] 160

[6.30] 160

[6.77] 172

[.79] 20

[4.33] 110

[6.89] 175

[.79] 20

4X M16X2.0 - 6H ▽ 55

BOTTOM VIEW

DRAIN HOLE

DO NOT REMOVE 6X TOMBSTONE TO BASE MOUNTING BOLTS

M16X2.0 - 6H THRU

ALL OTHER HOLES FOR TEMPORARY FIXTURING ONLY - DO NOT USE DURING MACHINING

□ $\varnothing 25.03$ [.985] ▽ 6.00 [0.24] CAN BE USED FOR CUSTOMER PROVIDED CENTERING PIN

SIDE VIEW

TYP EACH SIDE

	0.2	A	B	C
	0.06	A		

[23.62] 600

[25.12] 638

M16X2.0 - 6H ▽ 55

[10.83] 275

MILLIMETER

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111
P (858) 505-0432

THIRD ANGLE PROJECTION

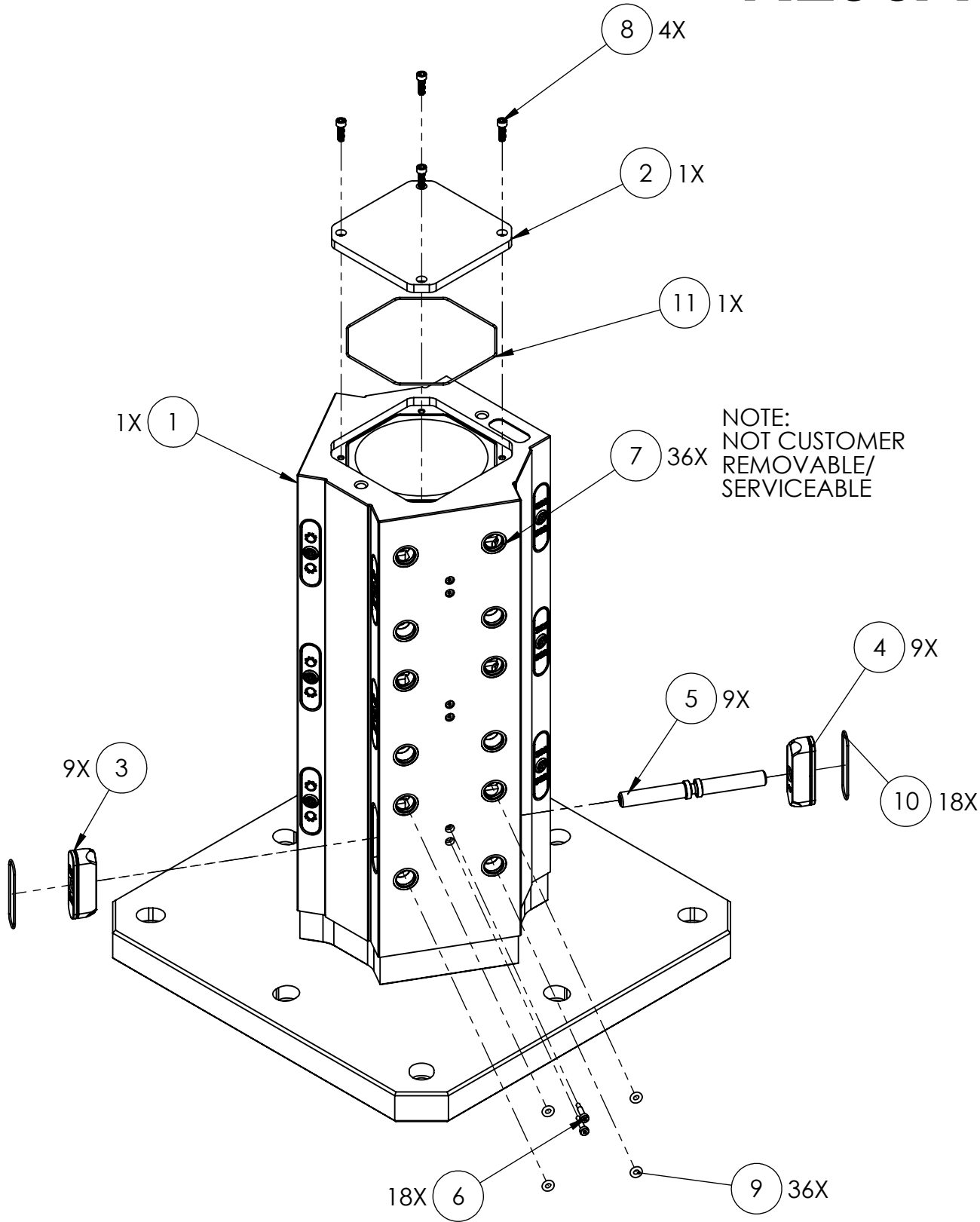
5th AXIS

DESCRIPTION
96MM ROCKLOCK, 500MM TOMBSTONE, 638MM TALL, ALUMINUM

SIZE B	PART NO. RL96A-5003U-638	REV B
DO NOT SCALE DRAWING		SCALE 1:6
WEIGHT:		SHEET 1 OF 2

MATERIAL: ALUMINIUM

RL96A-5003U-638



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-5003-600A	96MM ROCKLOCK, 500MM BASE, 600MM 3-SIDE TOWER	1
2	RL96-14TC	96MM ROCKLOCK, 230MM TOMB CAP, ALUMINIUM	1
3	RL96-2L	96MM ROCKLOCK, LOCK, LEFT	9
4	RL96-2R	96MM ROCKLOCK, LOCK, RIGHT	9
5	RL96-3	96MM ROCKLOCK, LEAD SCREW	9
6	SB54	SHOULDER BOLT 5MM DIAM 24MM LENGTH M4X0.7	18
7	HW27X20.DB	96MM ROCKLOCK BUSHING	36
8	-	SOCKET HEAD SCREW, M6x1x20mm	4
9	-	BUNA-N O-RING, 1/8 - #202	36
10	-	BUNA-N O-RING, 1/16 - #033	18
11	-	O-RING, 156mm ID X 2mm THK, BUNA-N, 70A	1

MILLIMETER

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432

5thAXIS

DESCRIPTION

96MM ROCKLOCK, 500MM TOMBSTONE, ALUMINIUM

THIRD ANGLE PROJECTION

SIZE

B

PART NO.

RL96A-5003U-638

REV

B

DO NOT SCALE DRAWING

SCALE 1:6

WEIGHT:

SHEET 2 OF 2

87654321