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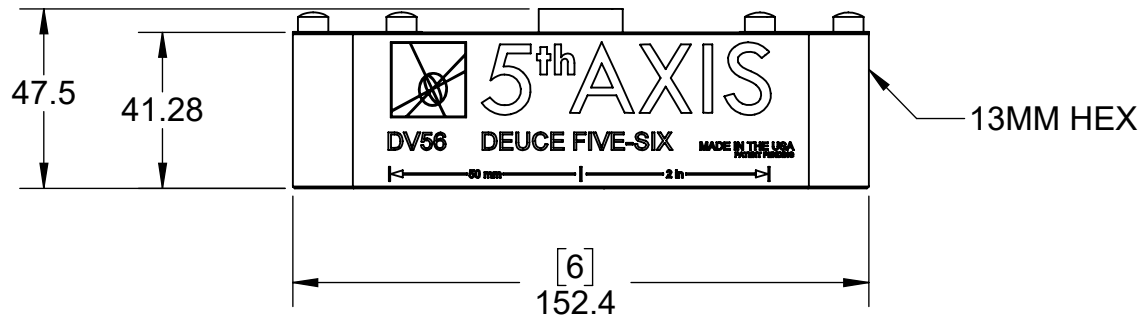
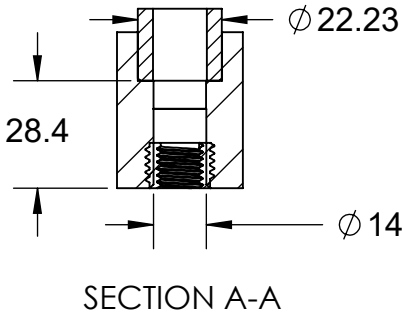
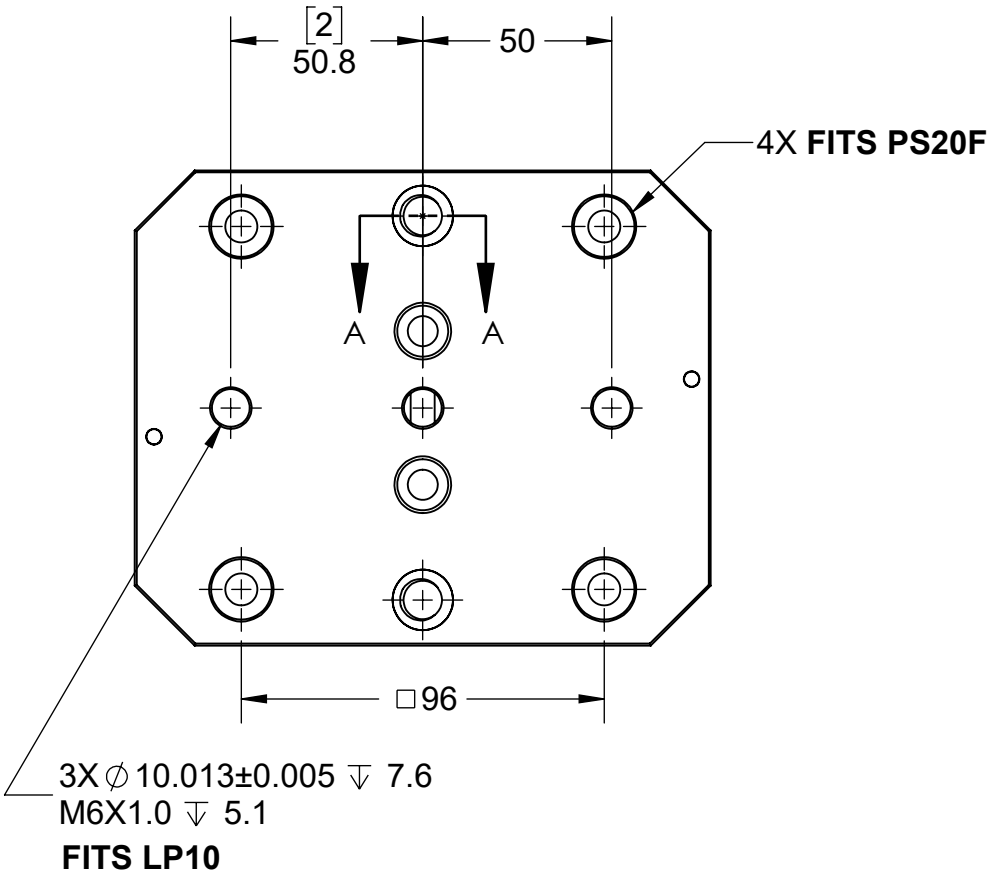
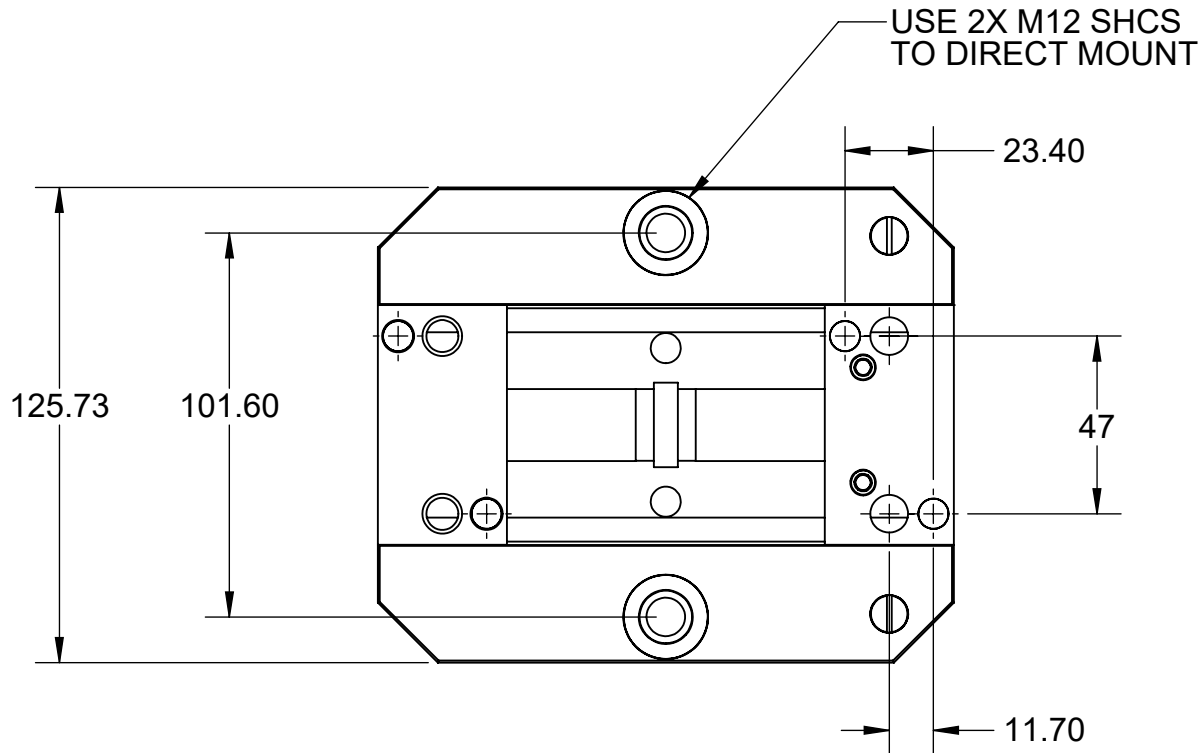
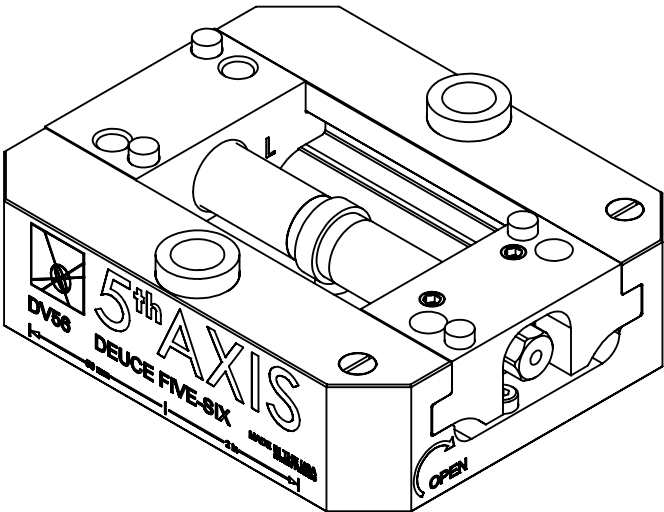
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TECHNICAL DATA	DV56
JAW WIDTH	-
BASE LENGTH	152.4mm
MAXIMUM TORQUE (JAW BOLT)	47 Nm
CLAMPING FORCE	25 kN @ 75 Nm
MAXIMUM TORQUE (LEADSCREW)	75 Nm
MAXIMUM TORQUE (MOUNTING BOLT)	47 Nm
SELF-CENTERING ACCURACY	± 12.7 µm

DV56



MILLIMETER WWW.5THAXIS.COM 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 THIRD ANGLE PROJECTION 				
	DESCRIPTION MEDIUM DOUBLE STATION VISE NO JAWS			
	SIZE B	PART NO. DV56		
	DO NOT SCALE DRAWING			REV B
SCALE 1:2		WEIGHT:		SHEET 1 OF 3

8

7

6

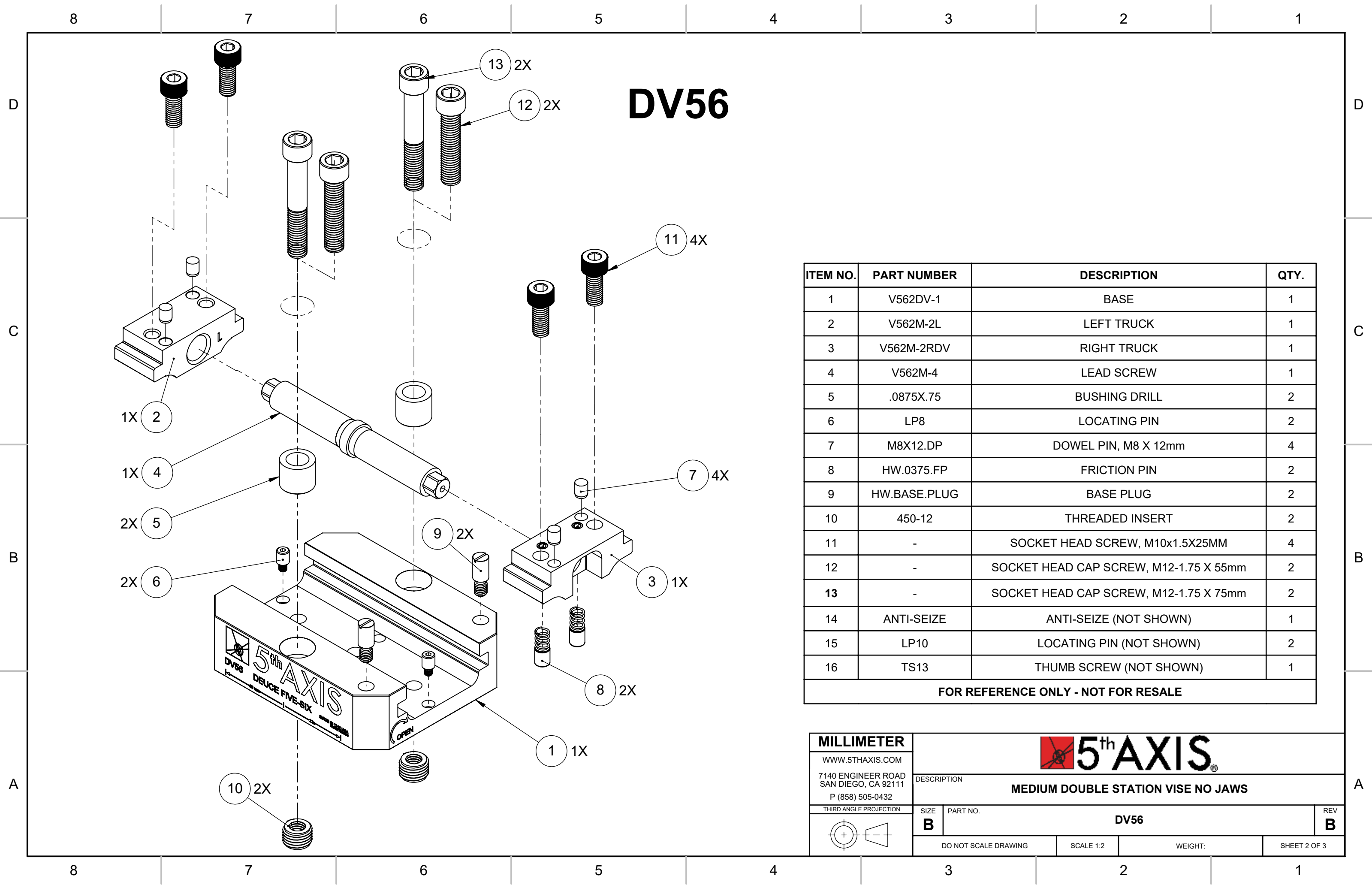
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DV56

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	V562DV-1	BASE	1
2	V562M-2L	LEFT TRUCK	1
3	V562M-2RDV	RIGHT TRUCK	1
4	V562M-4	LEAD SCREW	1
5	.0875X.75	BUSHING DRILL	2
6	LP8	LOCATING PIN	2
7	M8X12.DP	DOWEL PIN, M8 X 12mm	4
8	HW.0375.FP	FRICITION PIN	2
9	HW.BASE.PLUG	BASE PLUG	2
10	450-12	THREADED INSERT	2
11	-	SOCKET HEAD SCREW, M10x1.5X25MM	4
12	-	SOCKET HEAD CAP SCREW, M12-1.75 X 55mm	2
13	-	SOCKET HEAD CAP SCREW, M12-1.75 X 75mm	2
14	ANTI-SEIZE	ANTI-SEIZE (NOT SHOWN)	1
15	LP10	LOCATING PIN (NOT SHOWN)	2
16	TS13	THUMB SCREW (NOT SHOWN)	1
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

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7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432

THIRD ANGLE PROJECTION

DESCRIPTION

MEDIUM DOUBLE STATION VISE NO JAWS

SIZE

B

PART NO.

DV56

REV

B

DO NOT SCALE DRAWING

SCALE 1:2

WEIGHT:

SHEET 2 OF 3

8

7

6

5

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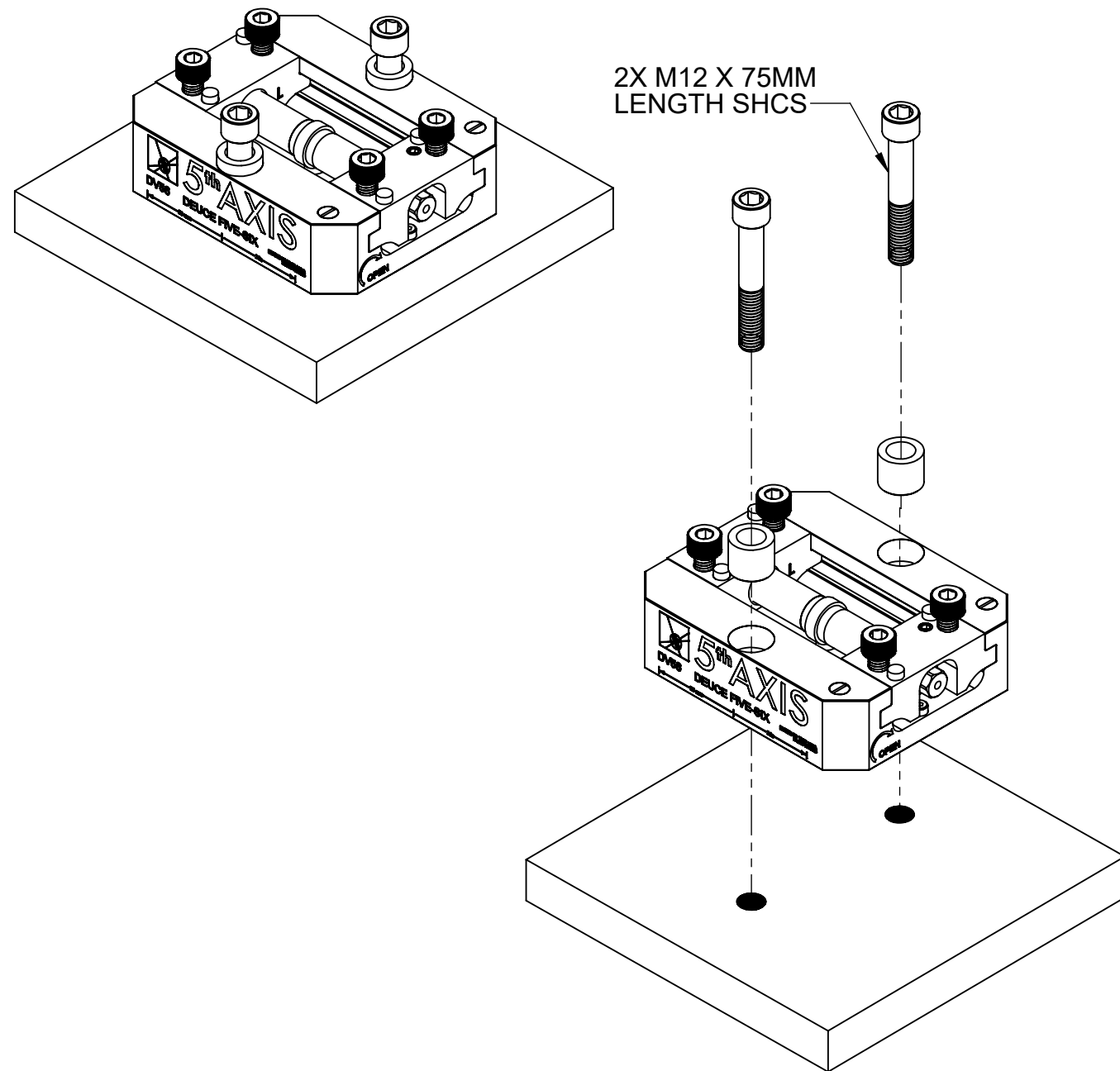
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D

D

CONFIGURATION FOR MOUNTING VISE TO TABLE



C

C

B

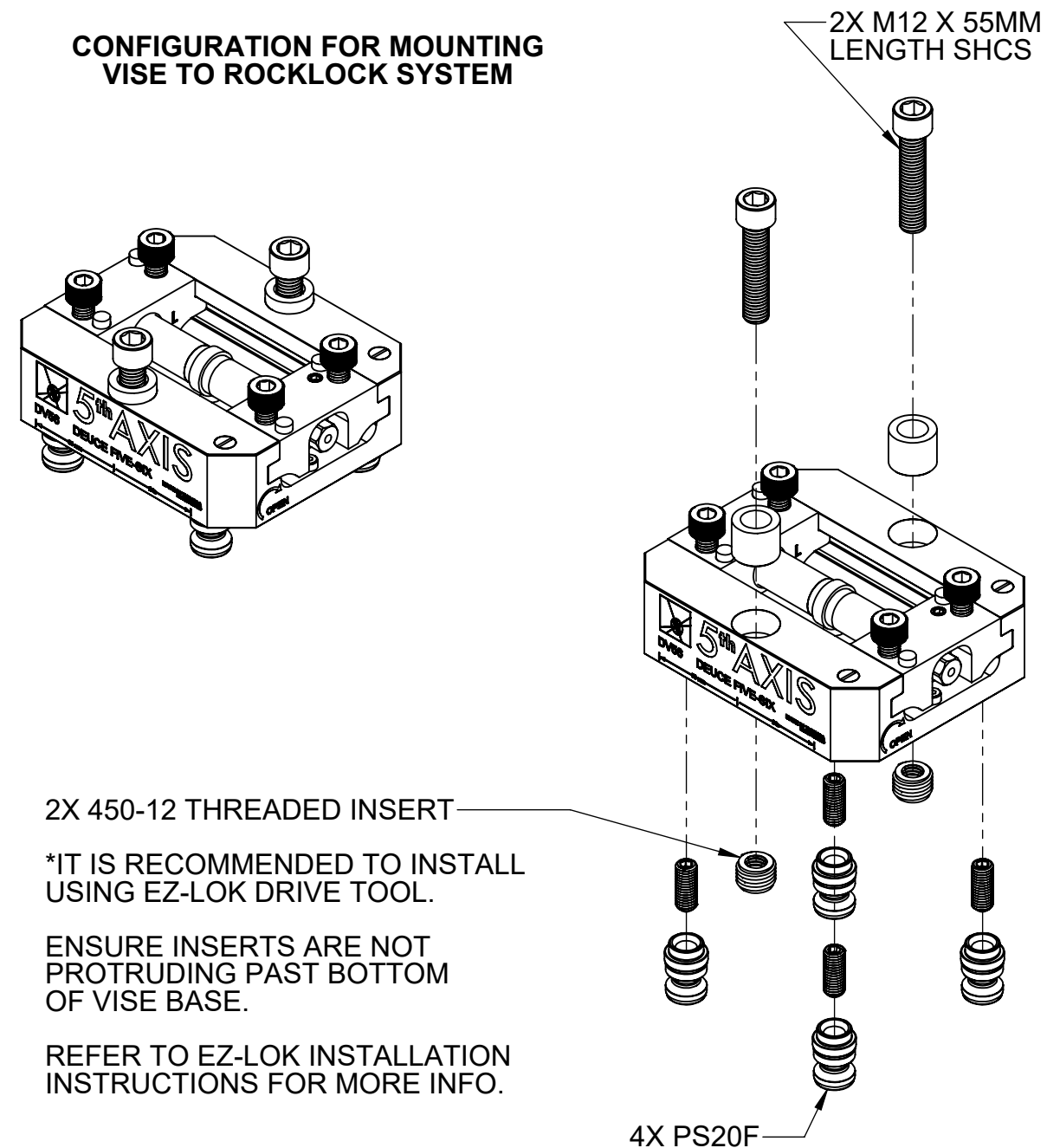
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A

DV56

CONFIGURATION FOR MOUNTING VISE TO ROCKLOCK SYSTEM



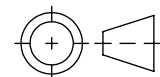
MILLIMETER

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7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432

THIRD ANGLE PROJECTION



DESCRIPTION

MEDIUM DOUBLE STATION VISE NO JAWS

SIZE

B

PART NO.

DV56

REV

B

DO NOT SCALE DRAWING

SCALE 1:2

WEIGHT:

SHEET 3 OF 3

8

7

6

5

4

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