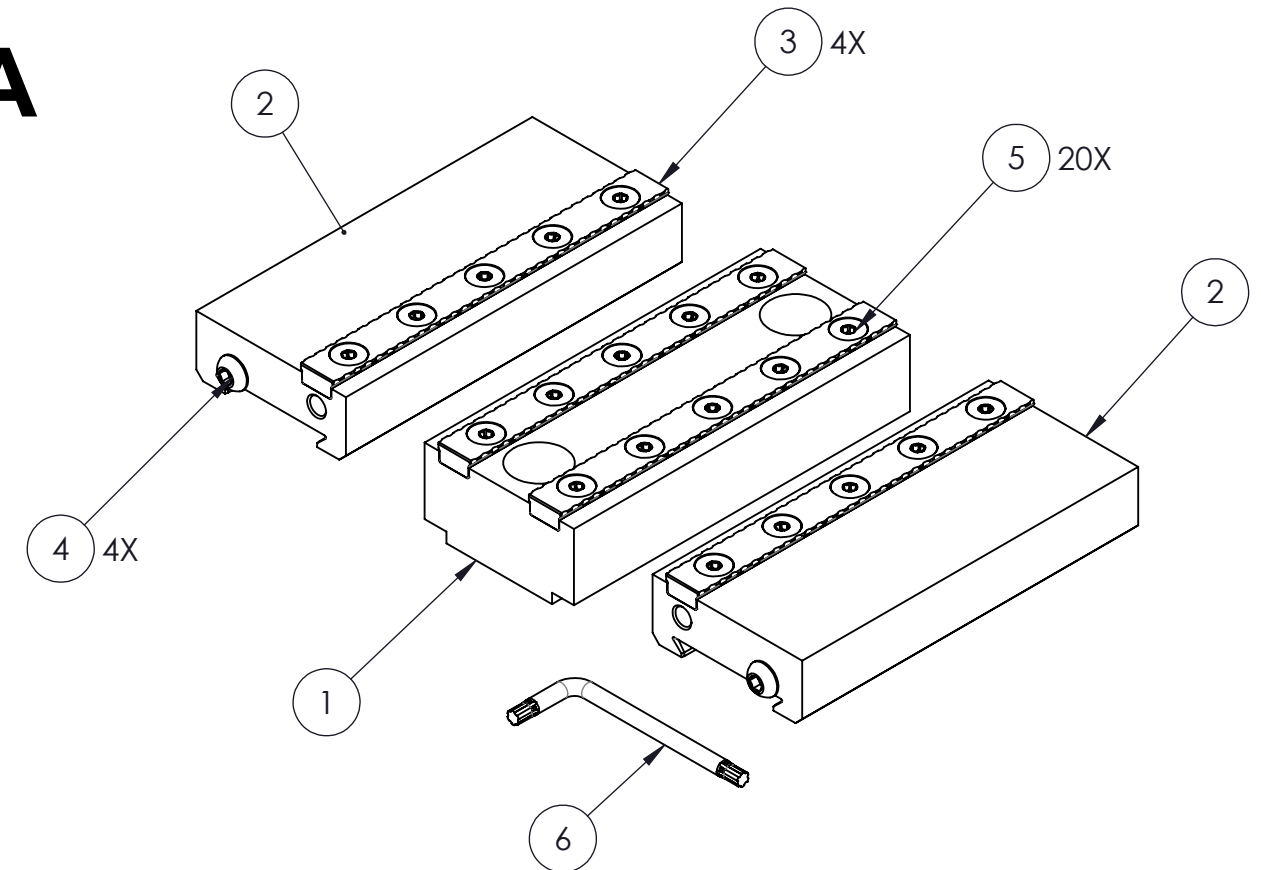
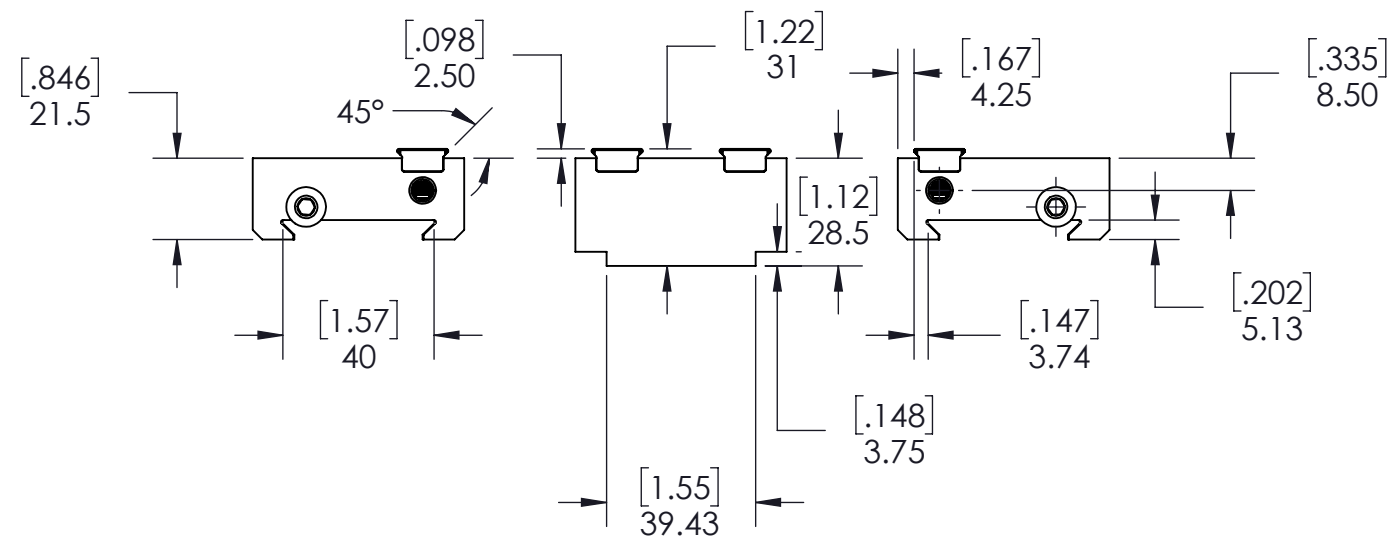


**TORQUE M5 FHCS TO 6 Nm (55 in-lb) MAX**  
**TORQUE M6 BHCS TO 7.5 Nm (65 in-lb) MAX**

**VA513-GJ-A**



| ITEM NO. | PART NUMBER   | DESCRIPTION                              | QTY. |
|----------|---------------|------------------------------------------|------|
| 1        | VGD-VA5-F     | DUAL VISE FIXED GRIPPER JAW, ALUMINUM    | 1    |
| 2        | VGD-VA5-M     | DUAL VISE MOVEABLE GRIPPER JAW, ALUMINUM | 2    |
| 3        | VA56-7        | GRIPPER BAR                              | 4    |
| 4        | M6X8MM.BHCS   | BUTTON HEAD CAP SCREW, M6X1X8MM, BLK OX  | 4    |
| 5        | M5X12MM.TPFHS | TORX PLUS FLAT HEAD SCREW, M5X.8X12MM    | 20   |
| 6        | IP25.L-KEY    | TORX PLUS L-KEY, IP25                    | 1    |

|                                                                                                                     |  |                                                                                                                 |  |                 |  |
|---------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------|--|-----------------|--|
| <b>MILLIMETER</b><br><br>WWW.5THAXIS.COM<br><br>7140 ENGINEER ROAD<br>SAN DIEGO, CA 92111<br><br>P (858) 505-0432   |  |  <b>5<sup>th</sup>AXIS</b> |  |                 |  |
| THIRD ANGLE PROJECTION<br><br> |  | DESCRIPTION<br><br><b>VA513 ALUMINUM GRIPPER JAW SET</b>                                                        |  |                 |  |
| SIZE<br><b>B</b>                                                                                                    |  | PART NO.<br><br><b>VA513-GJ-A</b>                                                                               |  | REV<br><b>B</b> |  |
| DO NOT SCALE DRAWING                                                                                                |  | SCALE 1:2                                                                                                       |  | WEIGHT:         |  |
|                                                                                                                     |  |                                                                                                                 |  | SHEET 1 OF 1    |  |