

8

7

6

5

4

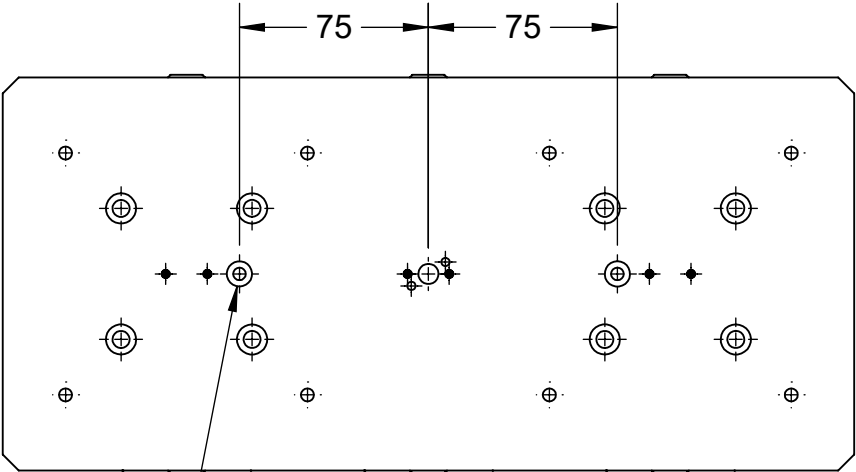
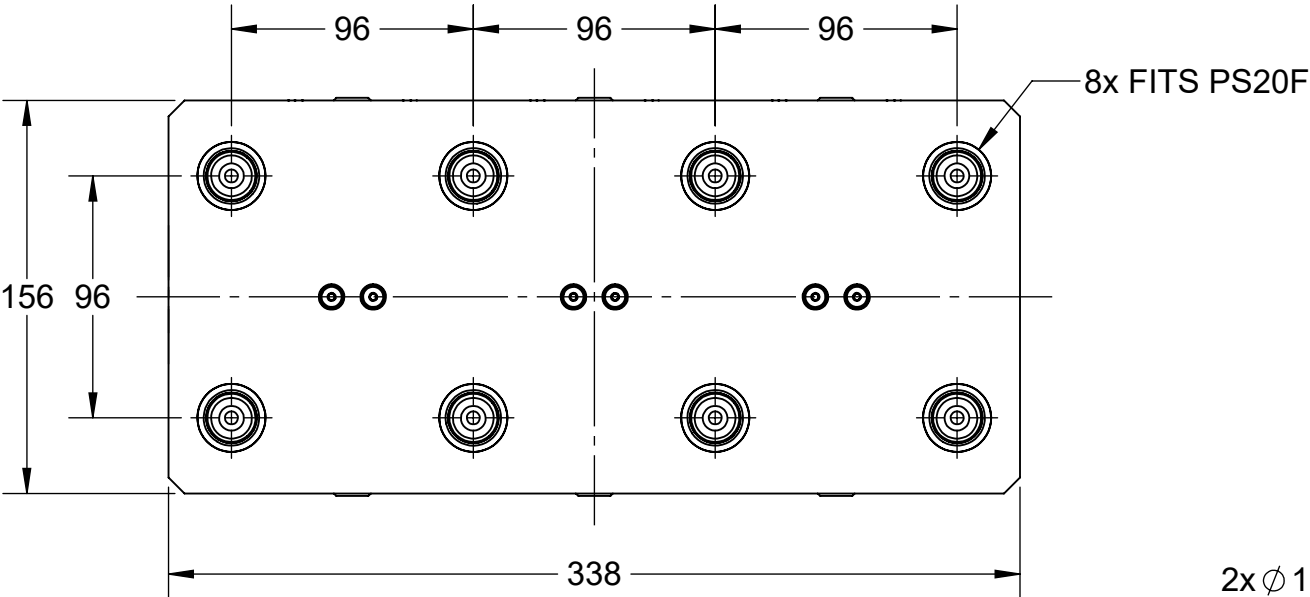
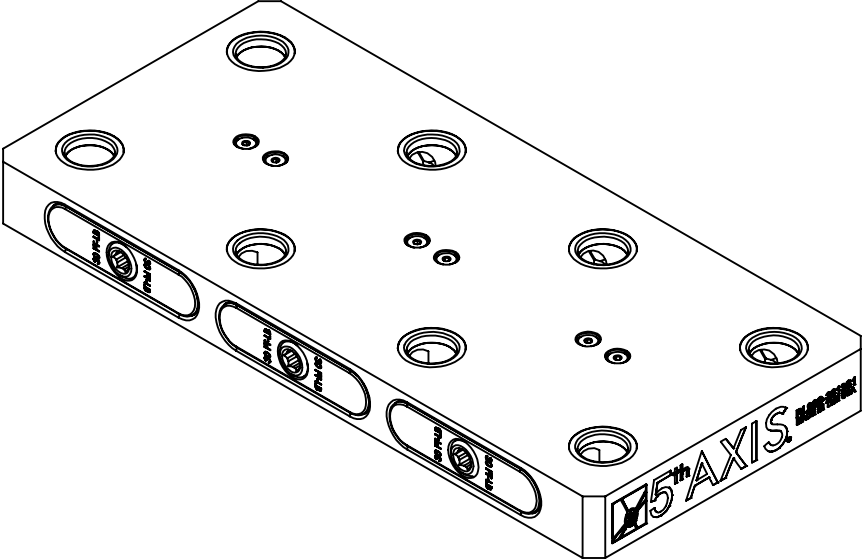
3

2

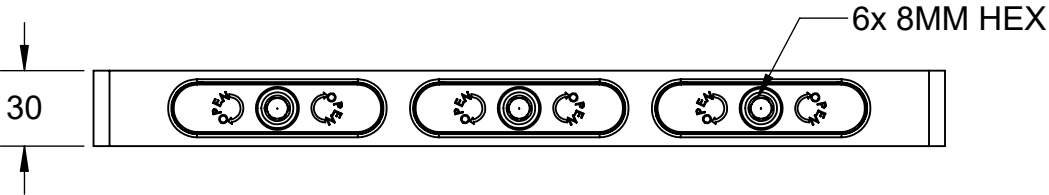
1

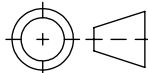
MATERIAL:
RL96A-3613S0: 6061 ALUMINUM BODY

RL96A-3613S0



2x Ø 10.025 ^{+0.013} / _{0.000} ∇ 8.50
M6X1.0 ∇ 15.0
FITS LP10



MILLIMETER		 5 th AXIS®		
WWW.5THAXIS.COM		DESCRIPTION ROCKLOCK™ 96MM MULTI-POSITION LOW-PROFILE BASE		
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432				
THIRD ANGLE PROJECTION	SIZE B	PART NO. RL96A-3613S0		REV B
	DO NOT SCALE DRAWING		SCALE 1:3	WEIGHT:
		SHEET 1 OF 3		

8

7

6

5

4

3

2

1

D

D

C

C

B

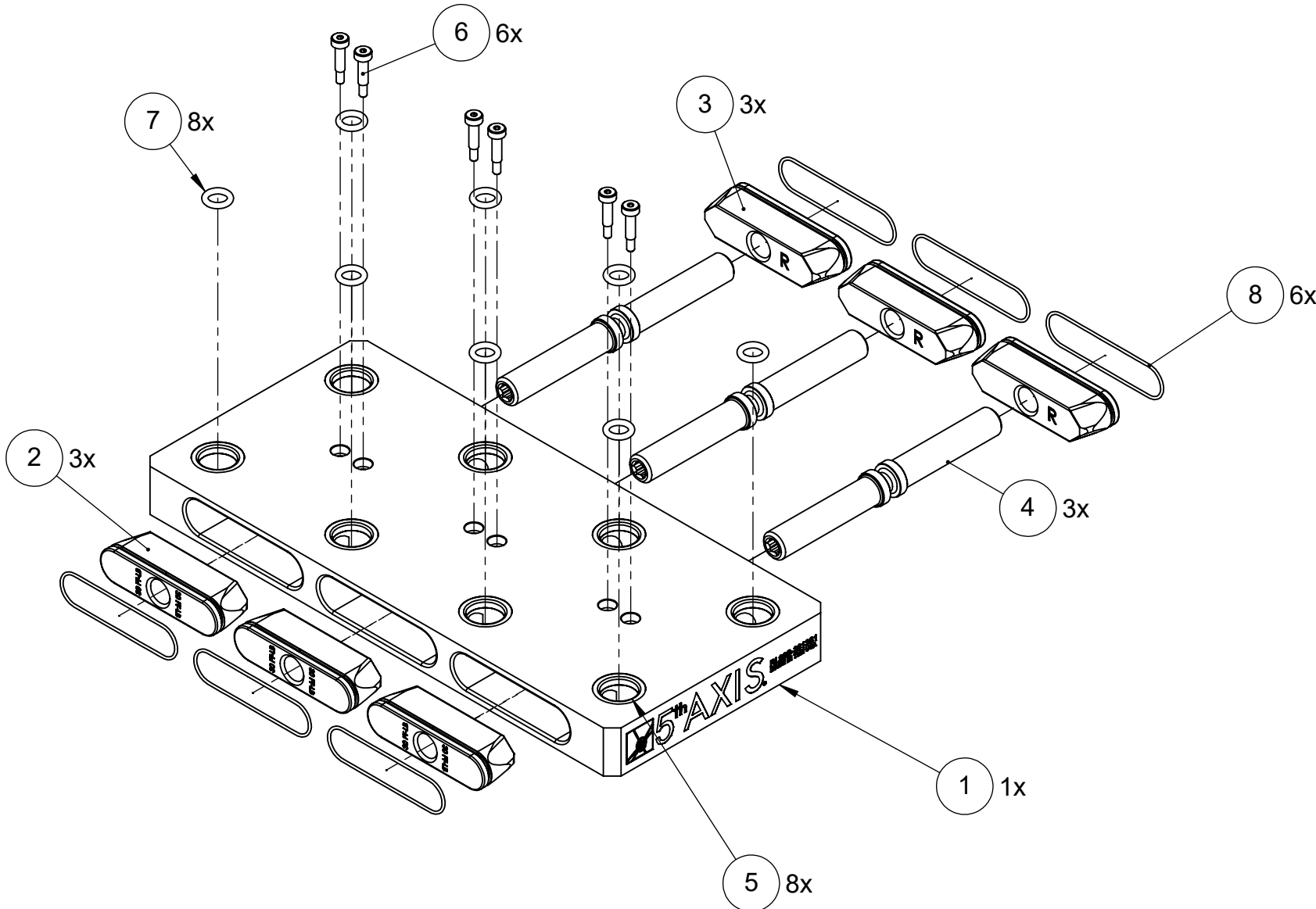
B

A

A

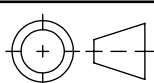
MATERIAL:
RL96A-3613S0: 6061 ALUMINUM BODY

RL96A-3613S0



NOTE:
NOT CUSTOMER
REMOVABLE/
SERVICEABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-1613S1A	ROCKLOCK™ BASE	1
2	RL96-2L	LEFT ROCKLOCK™ TRUCK	3
3	RL96-2R	RIGHT ROCKLOCK™ TRUCK	3
4	RL96-3	ROCKLOCK™ LEAD SCREW	3
5	27X20.DB	PRECISION BUSHING	8
6	SB54	SHOULDER BOLT	6
7	-	BUNA-N O-RING, 1/8 - #202	8
8	-	BUNA-N O-RING, 1/16 - #033	6
9	MCMASTER 9750K73	POLYETHYLENE PANEL PLUGS 19-20mm (NOT SHOWN)	8
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER				
WWW.5THAXIS.COM		DESCRIPTION ROCKLOCK™ 96MM MULTI-POSITION LOW-PROFILE BASE		
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432				
THIRD ANGLE PROJECTION		SIZE B	PART NO. RL96A-3613S0	REV B
		DO NOT SCALE DRAWING	SCALE 1:3	WEIGHT:
				SHEET 2 OF 3

8

7

6

5

4

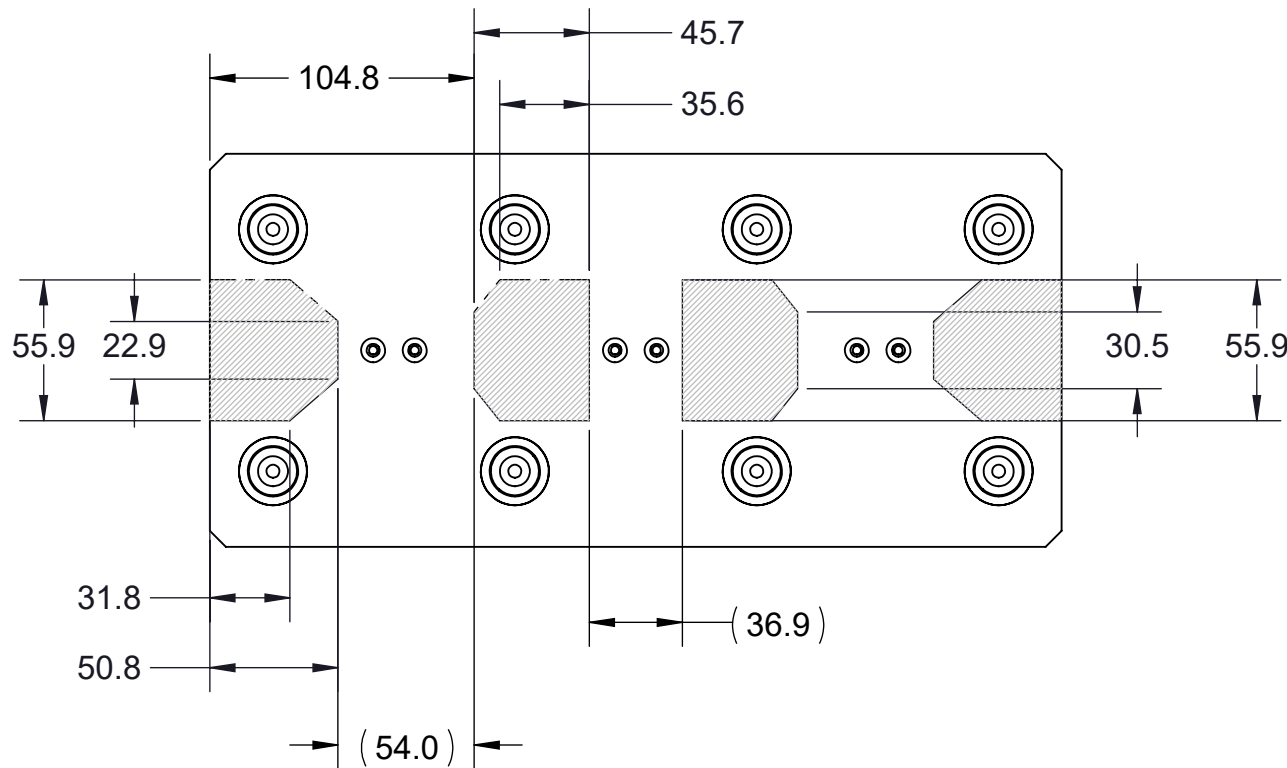
3

2

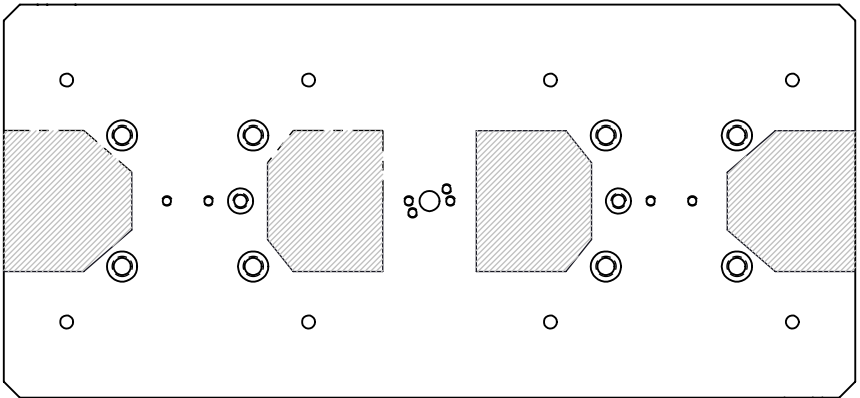
1

NOTES:
ONLY DRILL IN SHADED AREAS

RL96A-3613S0



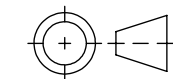
BOTTOM VIEW



MILLIMETER

WWW.5THAXIS.COM
7140 ENGINEER ROAD
SAN DIEGO, CA 92111
P (858) 505-0432

THIRD ANGLE PROJECTION



DESCRIPTION
ROCKLOCK™ 96MM MULTI-POSITION LOW-PROFILE BASE

SIZE
B

PART NO.
RL96A-3613S0

REV
B

DO NOT SCALE DRAWING

SCALE 1:3

WEIGHT:

SHEET 3 OF 3

8

7

6

5

4

3

2

1

A

A