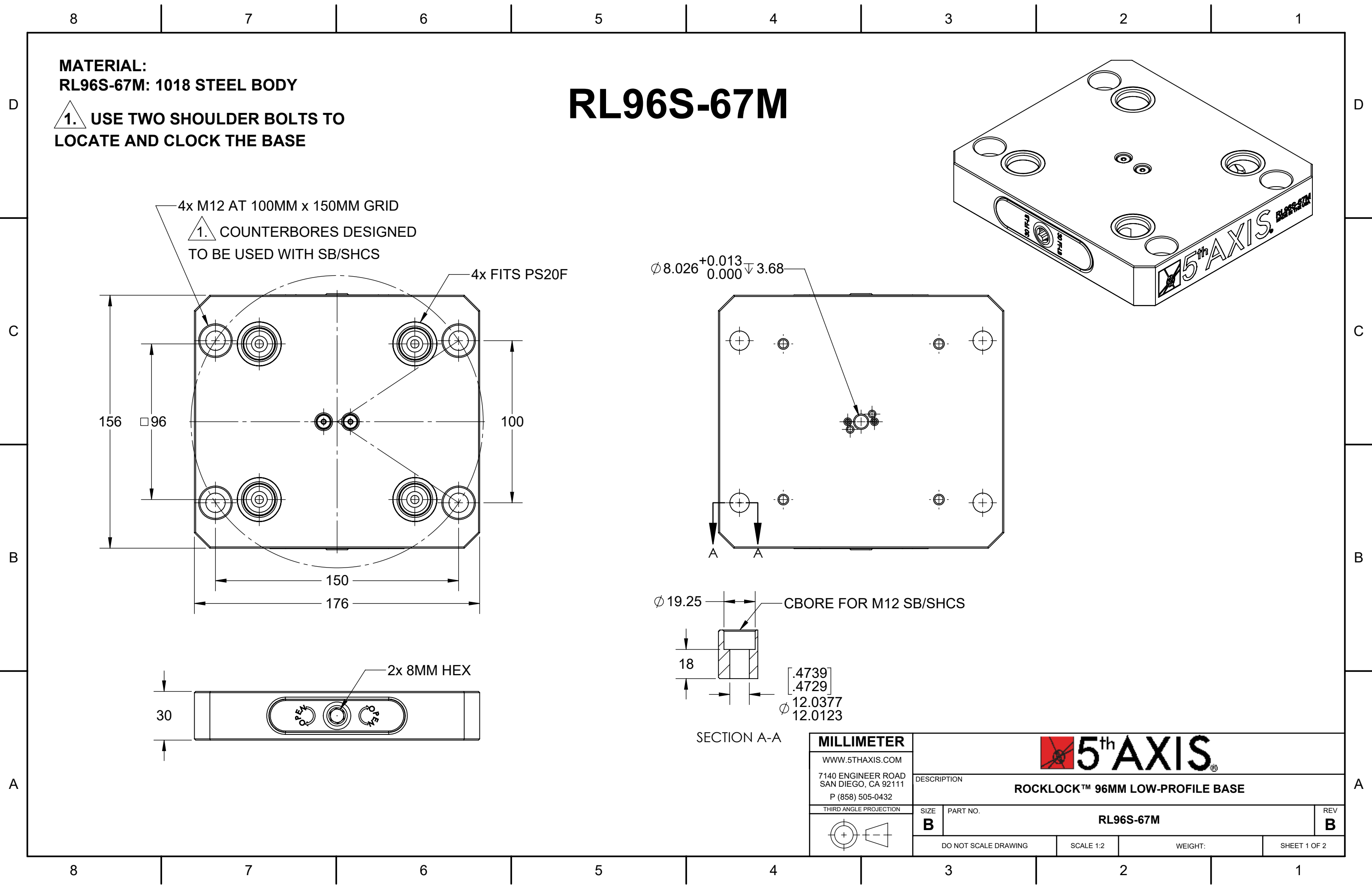




MATERIAL:
RL96S-67M: 1018 STEEL BODY

1. USE TWO SHOULDER BOLTS TO LOCATE AND CLOCK THE BASE

4x M12 AT 100MM x 150MM GRID
1. COUNTERBORES DESIGNED TO BE USED WITH SB/SHCS

4x FITS PS20F

RL96S-67M

$\phi 8.026^{+0.013}_{0.000} \nabla 3.68$

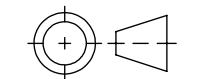
CBORE FOR M12 SB/SHCS

SECTION A-A

MILLIMETER

WWW.5THAXIS.COM
7140 ENGINEER ROAD
SAN DIEGO, CA 92111
P (858) 505-0432

THIRD ANGLE PROJECTION



DESCRIPTION

ROCKLOCK™ 96MM LOW-PROFILE BASE

SIZE
B

PART NO.

RL96S-67M

REV
B

DO NOT SCALE DRAWING

SCALE 1:2

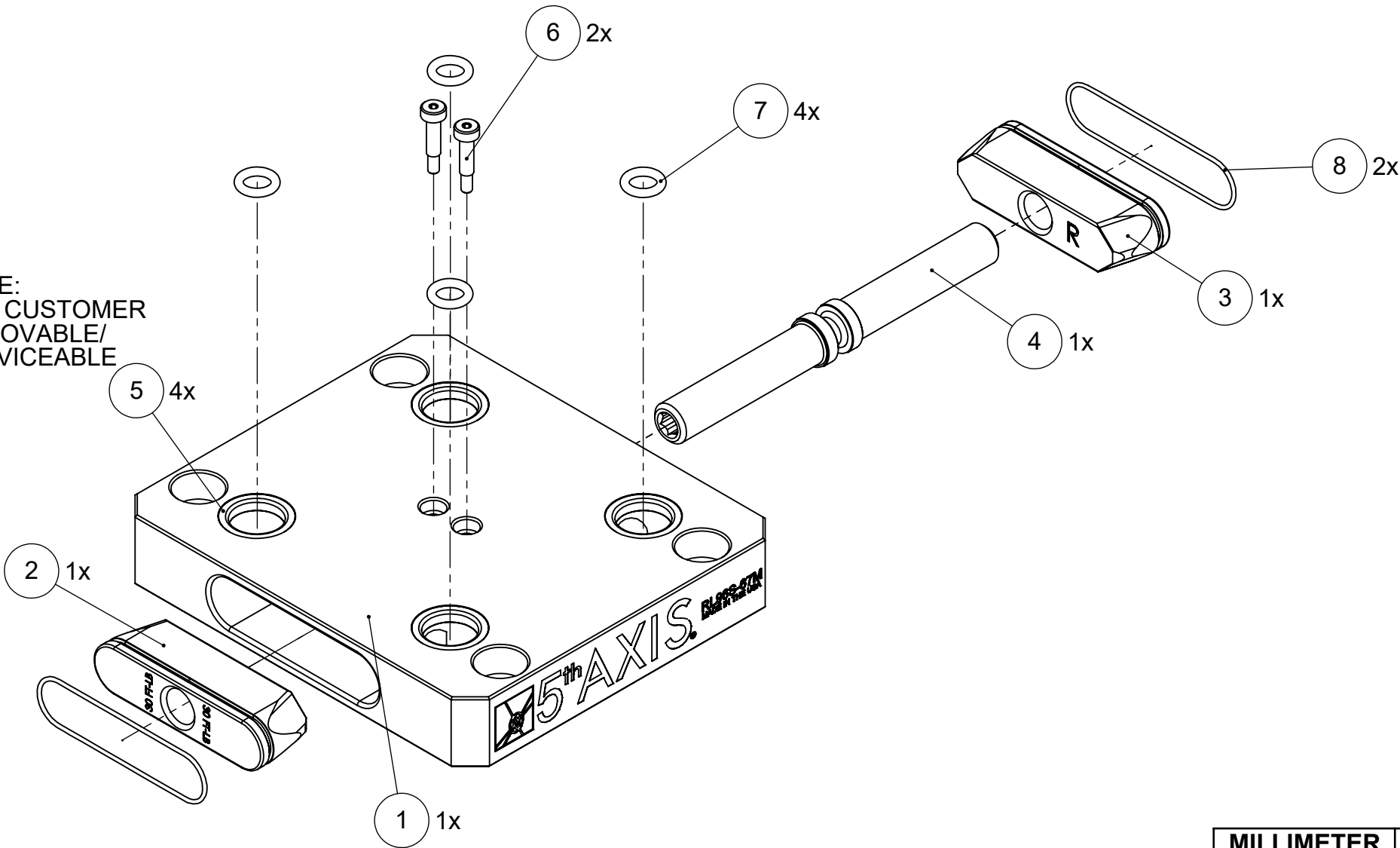
WEIGHT:

SHEET 1 OF 2

MATERIAL:
RL96S-67M: 1018 STEEL BODY

RL96S-67M

NOTE:
NOT CUSTOMER
REMOVABLE/
SERVICEABLE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-167MS	ROCKLOCK™ BASE	1
2	RL96-2L	LEFT ROCKLOCK™ TRUCK	1
3	RL96-2R	RIGHT ROCKLOCK™ TRUCK	1
4	RL96-3	ROCKLOCK™ LEAD SCREW	1
5	27X20.DB	PRECISION BUSHING	4
6	SB54	SHOULDER BOLT	2
7	-	BUNA-N O-RING, 1/8 - #202	4
8	-	BUNA-N O-RING, 1/16 - #033	2
9	MCMASTER 9750K73	POLYETHYLENE PANEL PLUGS 19-20mm (NOT SHOWN)	4
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER		5 th AXIS	
WWW.5THAXIS.COM		DESCRIPTION	
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432		ROCKLOCK™ 96MM LOW-PROFILE BASE	
THIRD ANGLE PROJECTION		SIZE	REV
		B	B
PART NO.		RL96S-67M	
DO NOT SCALE DRAWING		SCALE 1:2	WEIGHT:
		SHEET 2 OF 2	