

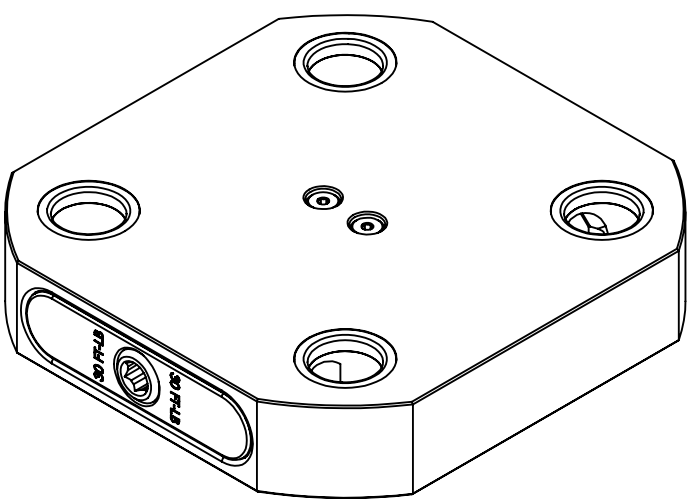
MATERIAL:

RL96A-66: 6061 ALUMINUM BODY

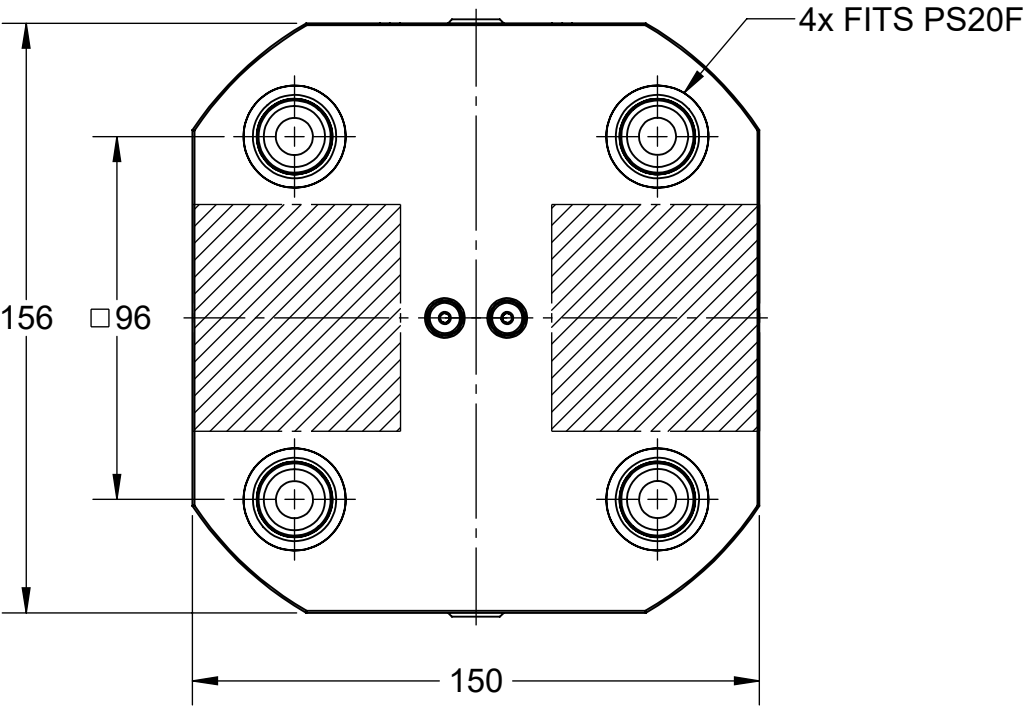
RL96S-66: 1018 STEEL BODY

RL96A-66

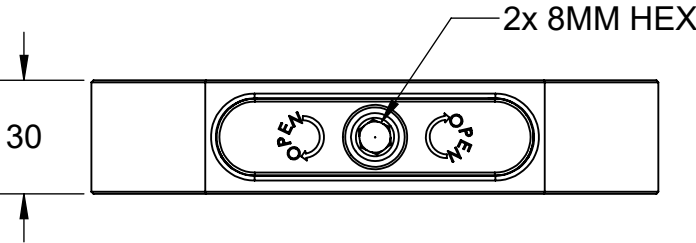
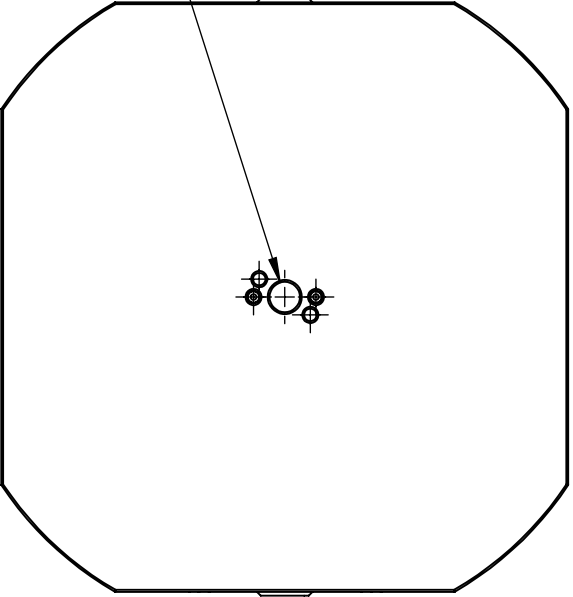
RL96S-66

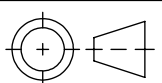


DRILL YOUR OWN MOUNTING HOLES



$\varnothing 8.026^{+0.013}_{0.000} \nabla 3.68$



MILLIMETER					
WWW.5THAXIS.COM		DESCRIPTION ROCKLOCK™ 96MM LOW-PROFILE BASE			
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432					
THIRD ANGLE PROJECTION		SIZE B	PART NO. RL96A-66 / RL96S-66		REV B
		DO NOT SCALE DRAWING		SCALE 1:2	WEIGHT:
					SHEET 1 OF 3

8

7

6

5

4

3

2

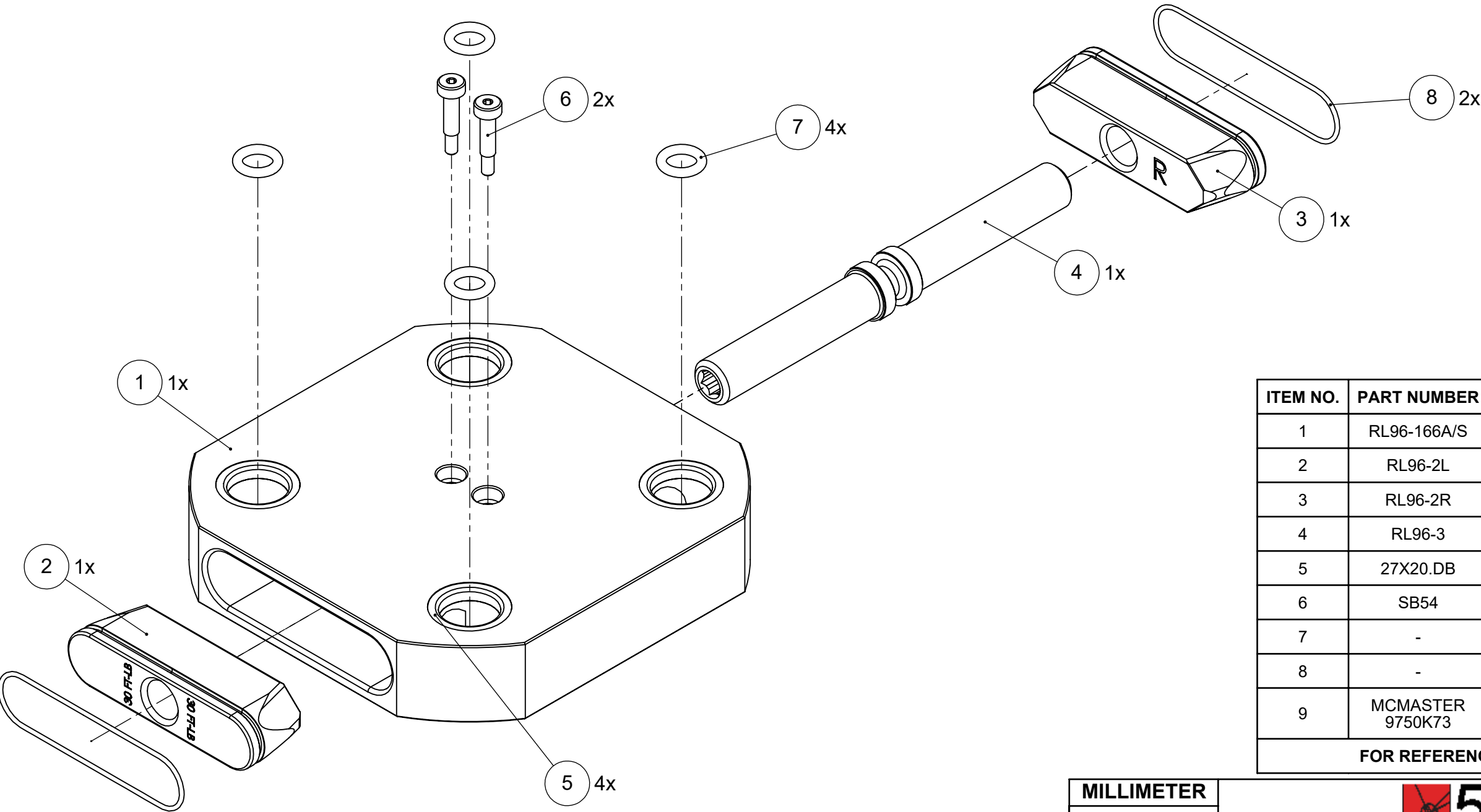
1

MATERIAL:

RL96A-66: 6061 ALUMINUM BODY

RL96S-66: 1018 STEEL BODY

RL96A-66
RL96S-66



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-166A/S	ROCKLOCK™ BASE	1
2	RL96-2L	LEFT ROCKLOCK™ TRUCK	1
3	RL96-2R	RIGHT ROCKLOCK™ TRUCK	1
4	RL96-3	ROCKLOCK™ LEAD SCREW	1
5	27X20.DB	PRECISION BUSHING	4
6	SB54	SHOULDER BOLT	2
7	-	BUNA-N O-RING, 1/8 - #202	4
8	-	BUNA-N O-RING, 1/16 - #033	2
9	MCMASTER 9750K73	POLYETHYLENE PANEL PLUGS 19-20mm (NOT SHOWN)	4
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432

THIRD ANGLE PROJECTION

DESCRIPTION

ROCKLOCK™ 96MM LOW-PROFILE BASE

SIZE

B

PART NO.

RL96A-66 / RL96S-66

REV

B

DO NOT SCALE DRAWING

SCALE 1:2

WEIGHT:

SHEET 2 OF 3

8

7

6

5

4

3

2

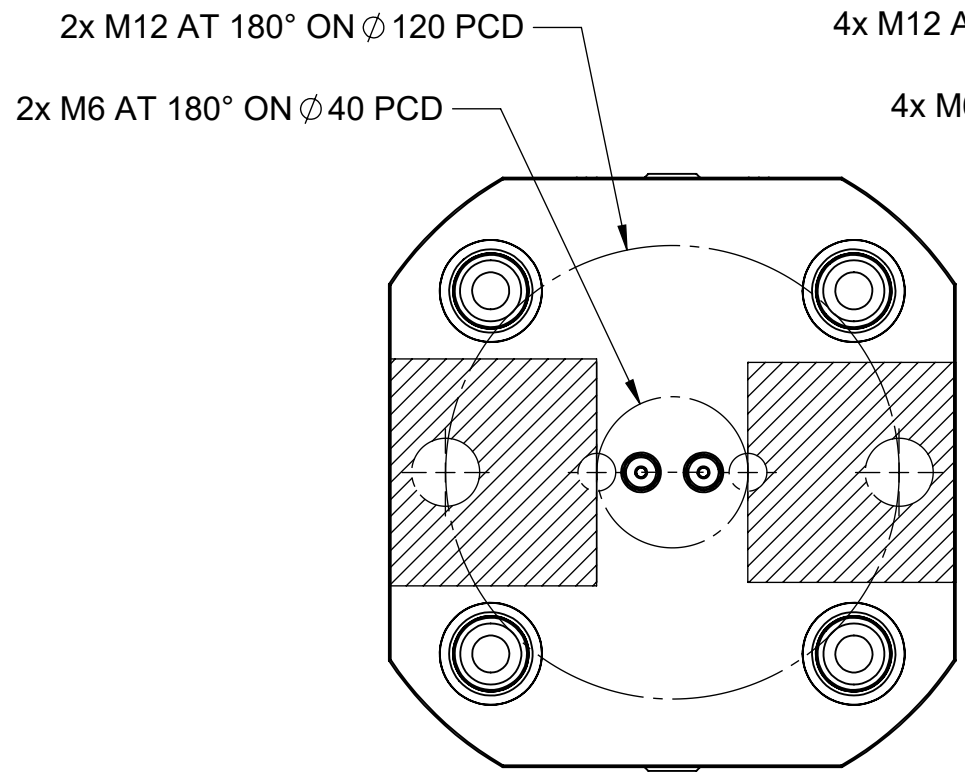
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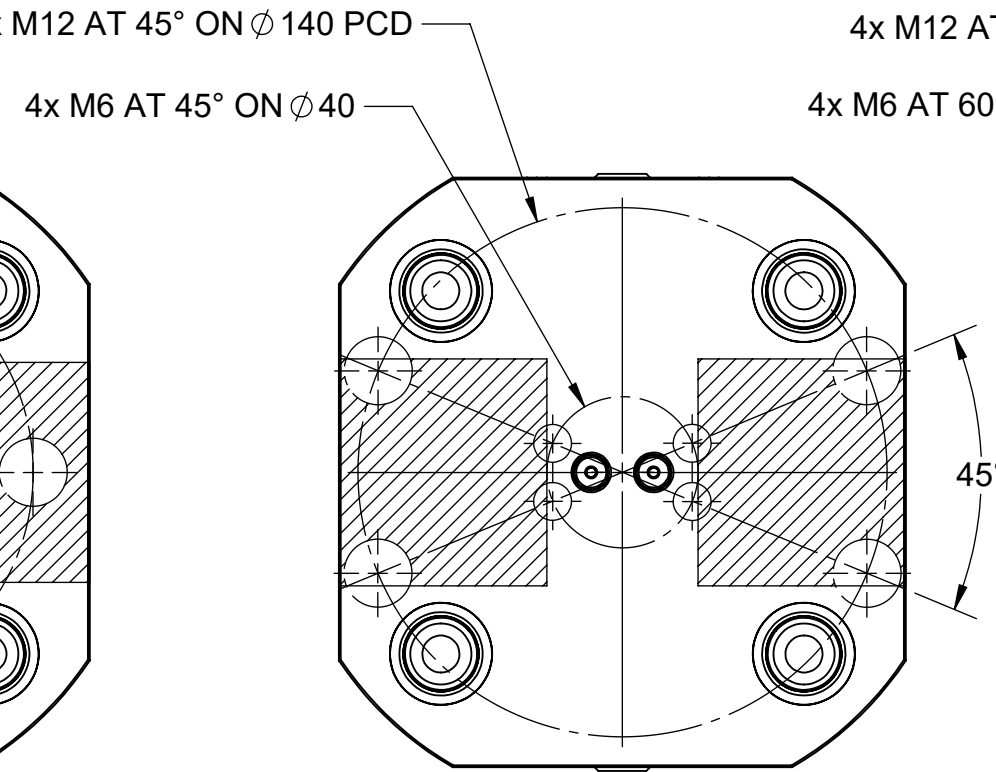
MATERIAL:
RL96A-66: 6061 ALUMINUM BODY
RL96S-66: 1018 STEEL BODY

RL96A-66

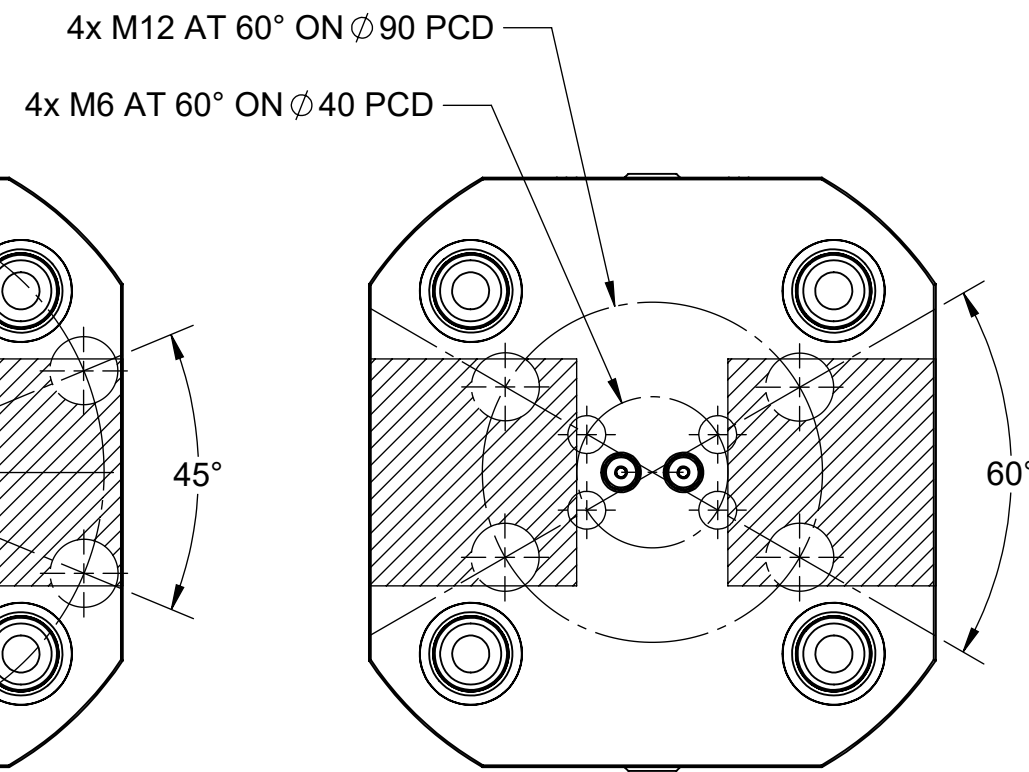
RL96S-66



180° PATTERN



45° PATTERN



60° PATTERN

MIN & MAX PCD ON RL96A-66 & RL96S-66 FOR DIFFERENT SIZE HOLE						
BOLT SIZE	2 BOLT 180°		4 BOLT 45°		4 BOLT 60°	
-	MIN	MAX	MIN	MAX	MIN	MAX
M6	40	130	40	140	40	110
M8	50	130	40	140	50	100
M10	50	130	50	140	50	100
M12	50	120	60	140	50	90

MILLIMETER

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ROCKLOCK™ 96MM LOW-PROFILE BASE

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DO NOT SCALE DRAWING

SCALE 1:2

WEIGHT:

SHEET 3 OF 3

8 7 6 5 4 3 2 1