

8

7

6

5

4

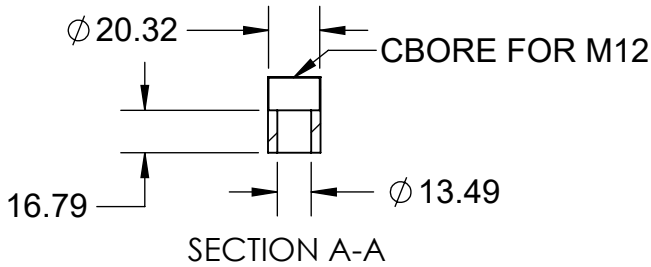
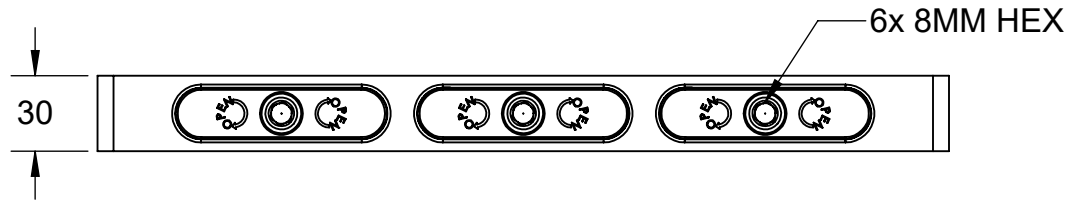
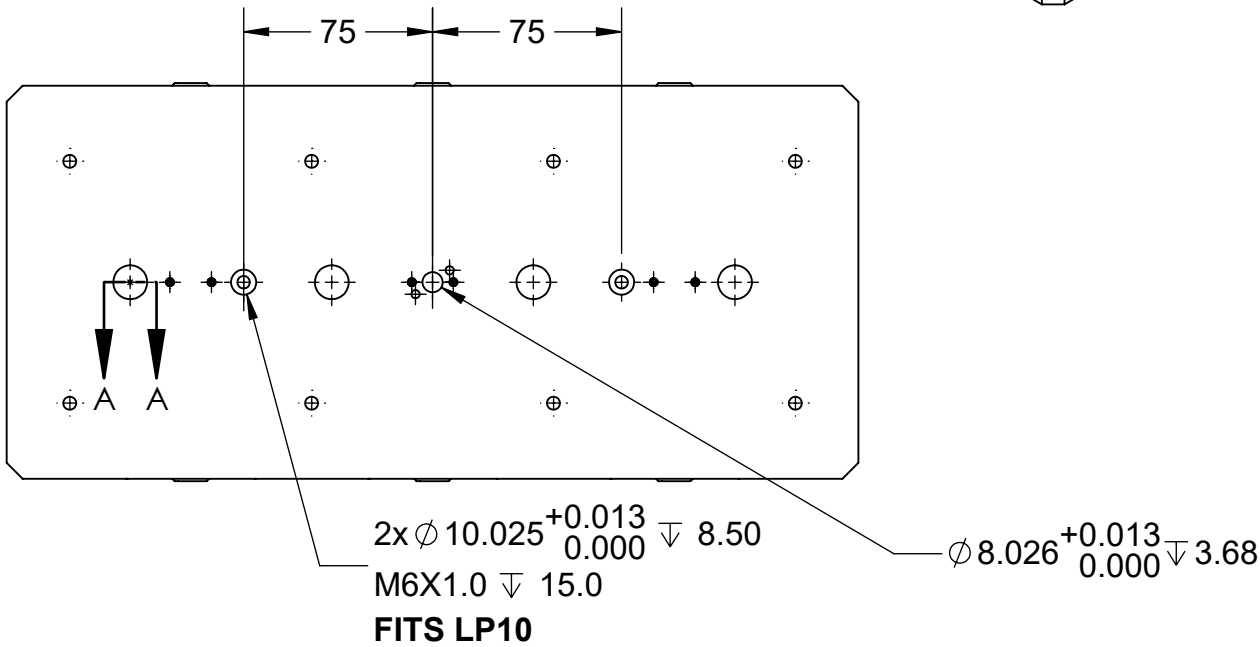
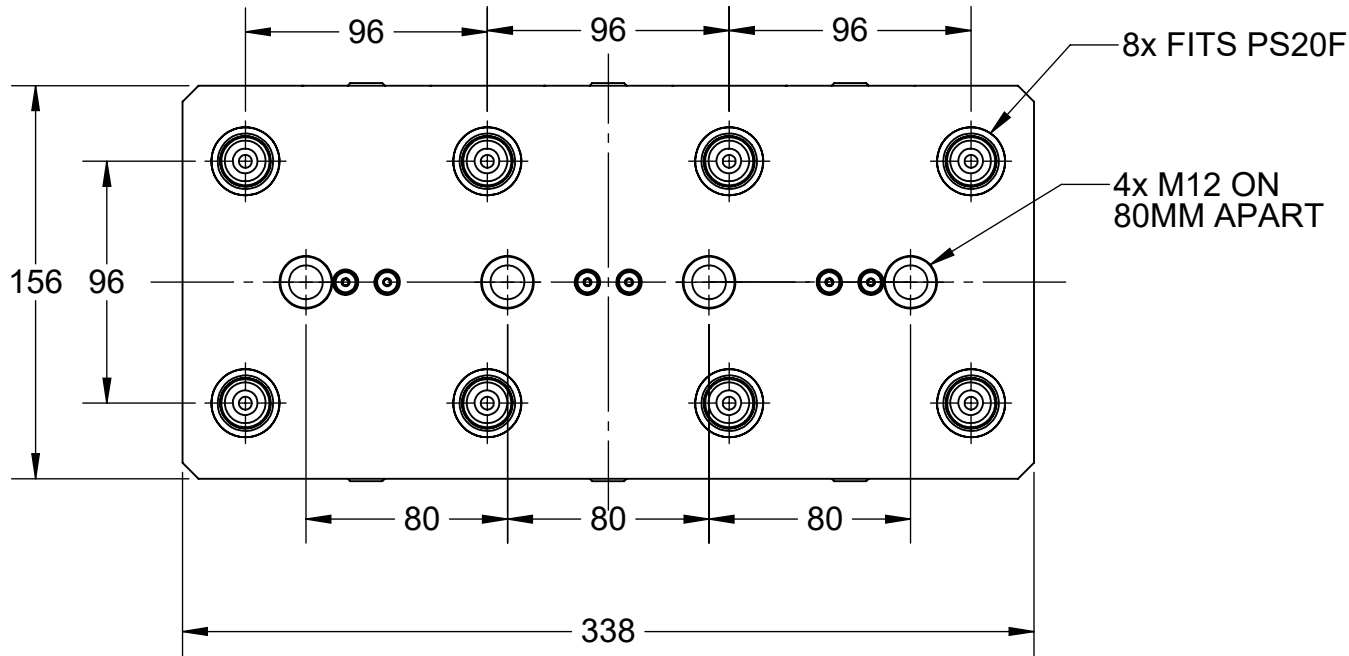
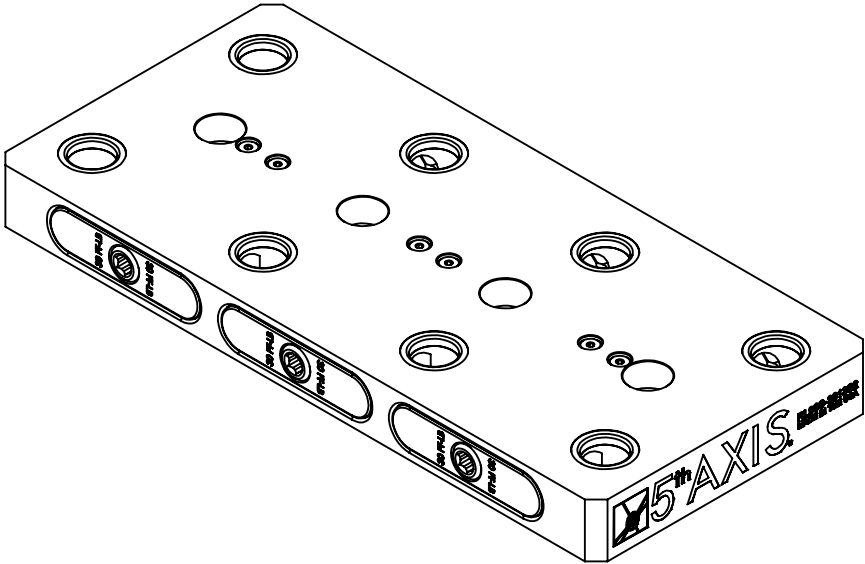
3

2

1

**MATERIAL:**  
**RL96A-3613S2: 6061 ALUMINUM BODY**

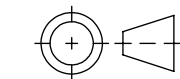
# RL96A-3613S2



## MILLIMETER

WWW.5THAXIS.COM  
7140 ENGINEER ROAD  
SAN DIEGO, CA 92111  
P (858) 505-0432

THIRD ANGLE PROJECTION



DESCRIPTION  
**ROCKLOCK™ 96MM MULTI-POSITION LOW-PROFILE BASE**

SIZE **B** PART NO. **RL96A-3613S2** REV **B**

DO NOT SCALE DRAWING

SCALE 1:3

WEIGHT:

SHEET 1 OF 2

8

7

6

5

4

3

2

1

A

A

8

7

6

5

4

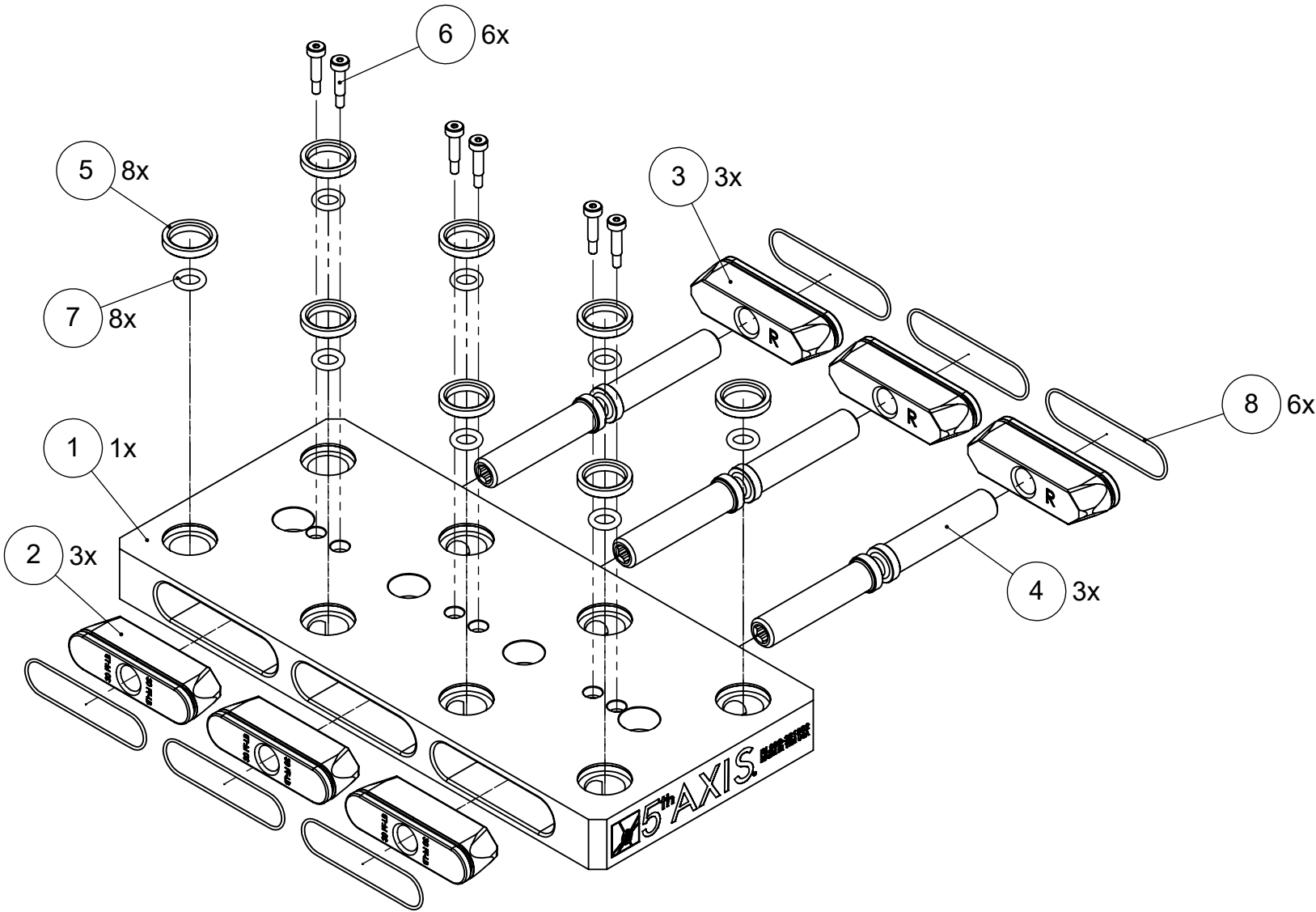
3

2

1

MATERIAL:  
RL96A-3613S2: 6061 ALUMINUM BODY

RL96A-3613S2

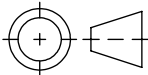


| ITEM NO.                            | PART NUMBER      | DESCRIPTION                                  | QTY. |
|-------------------------------------|------------------|----------------------------------------------|------|
| 1                                   | RL96-1613S2A     | ROCKLOCK™ BASE                               | 1    |
| 2                                   | RL96-2L          | LEFT ROCKLOCK™ TRUCK                         | 3    |
| 3                                   | RL96-2R          | RIGHT ROCKLOCK™ TRUCK                        | 3    |
| 4                                   | RL96-3           | ROCKLOCK™ LEAD SCREW                         | 3    |
| 5                                   | 27X20.DB         | PRECISION BUSHING                            | 8    |
| 6                                   | SB54             | SHOULDER BOLT                                | 6    |
| 7                                   | -                | BASE O-RING                                  | 8    |
| 8                                   | -                | BUNA-N O-RING, 1/16 - #033                   | 6    |
| 9                                   | MCMASTER 9750K73 | POLYETHYLENE PANEL PLUGS 19-20mm (NOT SHOWN) | 8    |
| FOR REFERENCE ONLY - NOT FOR RESALE |                  |                                              |      |

MILLIMETER

WWW.5THAXIS.COM  
7140 ENGINEER ROAD  
SAN DIEGO, CA 92111  
P (858) 505-0432

THIRD ANGLE PROJECTION



DESCRIPTION  
ROCKLOCK™ 96MM MULTI-POSITION LOW-PROFILE BASE

SIZE  
B

PART NO.  
RL96A-3613S2

REV  
B

DO NOT SCALE DRAWING

SCALE 1:3

WEIGHT:

SHEET 2 OF 2

8

7

6

5

4

3

2

1