

8 7 6 5 4 3 2 1

D

C

B

A

8 7 6 5 4 3 2 1

# PS20F-4PY

29.1

24.0

INTERFACES WITH 5TH AXIS ROCKLOCK SYSTEM

POKA YOKE

1 3X

2 1X

Ø 20.0

6MM HEX

ITEM NO.	PART NUMBER	DESCRIPTION	Full Set/QTY.
1	PS20F	96MM PULL STUD	3
2	PS20F-PY	96MM PULL STUD, POKA YOKE	1

MILLIMETER		5 <sup>th</sup> AXIS	
WWW.5THAXIS.COM		DESCRIPTION	
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432		POKA YOKE PULL STUD SET	
THIRD ANGLE PROJECTION		SIZE	PART NO.
		B	PS20F-4PY
DO NOT SCALE DRAWING		SCALE 3:2	WEIGHT:
SHEET 1 OF 1		REV B	

8 7 6 5 4 3 2 1

D

C

B

A

8 7 6 5 4 3 2 1

# PS20F-4PY

29.1

24.0

INTERFACES WITH 5TH AXIS ROCKLOCK SYSTEM

POKA YOKE

1 3X

2 1X

Ø 20.0

6MM HEX

ITEM NO.	PART NUMBER	DESCRIPTION	Full Set/QTY.
1	PS20F	96MM PULL STUD	3
2	PS20F-PY	96MM PULL STUD, POKA YOKE	1

MILLIMETER		5 <sup>th</sup> AXIS	
WWW.5THAXIS.COM		DESCRIPTION	
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432		POKA YOKE PULL STUD SET	
THIRD ANGLE PROJECTION	SIZE <b>B</b>	PART NO. <b>PS20F-4PY</b>	REV <b>B</b>
DO NOT SCALE DRAWING		SCALE 3:2	WEIGHT:
		SHEET 1 OF 1	

8 7 6 5 4 3 2 1

D

C

B

A

8 7 6 5 4 3 2 1

# PS20F-4PY

29.1

24.0

INTERFACES WITH 5TH AXIS ROCKLOCK SYSTEM

POKA YOKE

1 3X

2 1X

Ø 20.0

6MM HEX

ITEM NO.	PART NUMBER	DESCRIPTION	Full Set/QTY.
1	PS20F	96MM PULL STUD	3
2	PS20F-PY	96MM PULL STUD, POKA YOKE	1

MILLIMETER		5 <sup>th</sup> AXIS	
WWW.5THAXIS.COM		DESCRIPTION	
7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432		POKA YOKE PULL STUD SET	
THIRD ANGLE PROJECTION		SIZE	PART NO.
		B	PS20F-4PY
DO NOT SCALE DRAWING		SCALE 3:2	WEIGHT:
SHEET 1 OF 1		REV B	