

8

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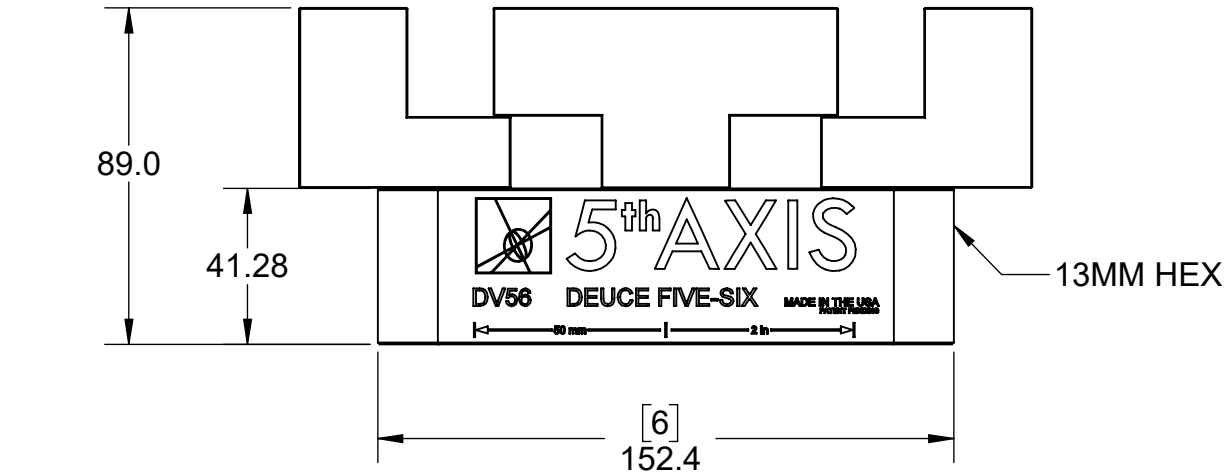
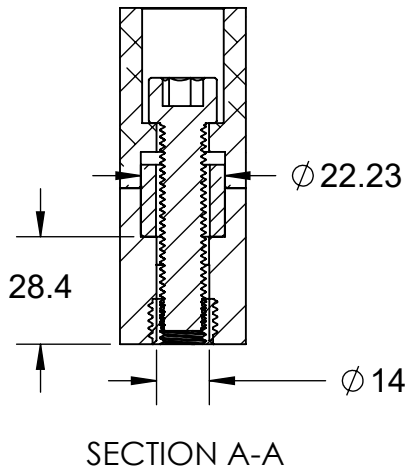
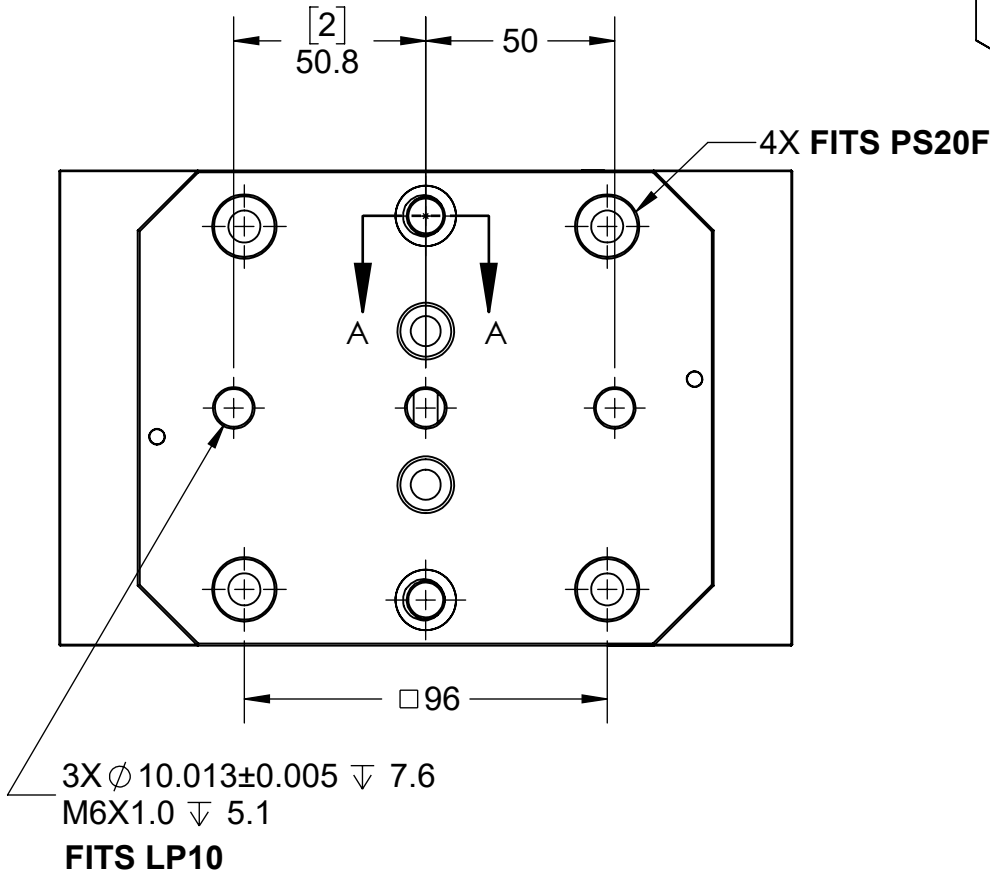
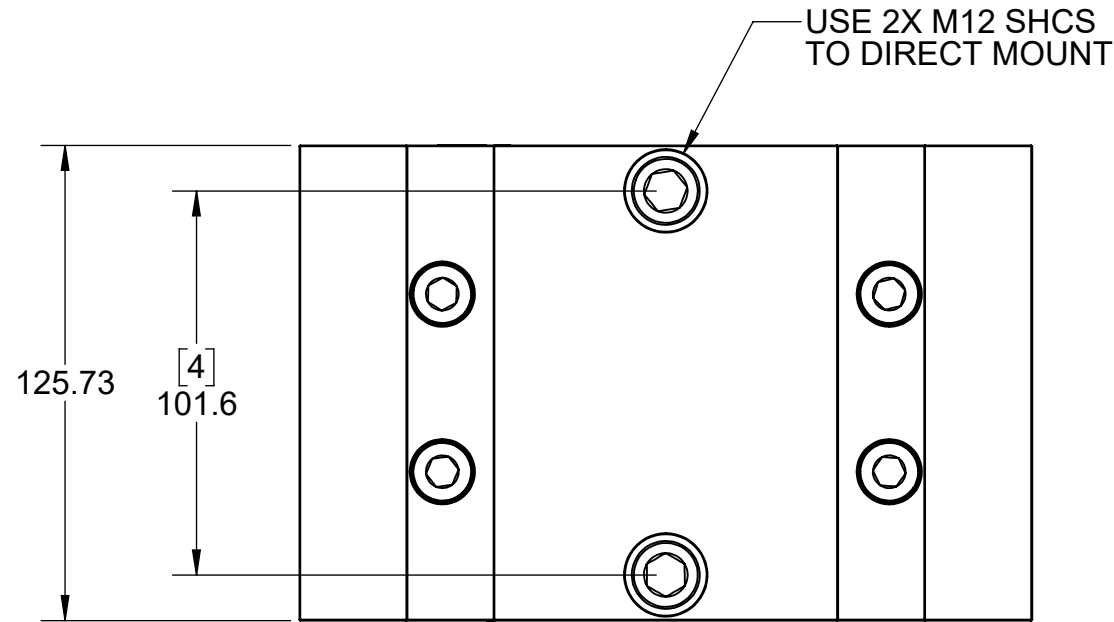
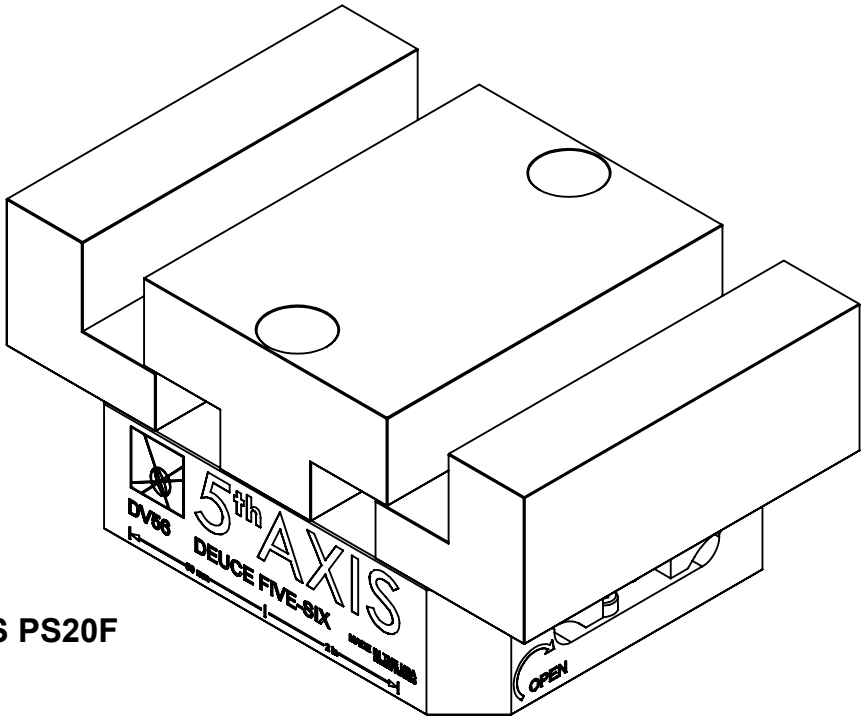
3

2

1

| TECHNICAL DATA | DV56-J2 |
|--------------------------------|---------------|
| JAW WIDTH | 125.73mm |
| BASE LENGTH | 152.4mm |
| MAXIMUM TORQUE (JAW BOLT) | 47 Nm |
| CLAMPING FORCE | 25 kN @ 75 Nm |
| MAXIMUM TORQUE (LEADSCREW) | 75 Nm |
| MAXIMUM TORQUE (MOUNTING BOLT) | 47 Nm |
| SELF-CENTERING ACCURACY | ± 12.7 µm |

DV56-J2



| | | | | |
|---|--|--|----------|--------------|
| MILLIMETER | | | | |
| WWW.5THAXIS.COM | | DESCRIPTION | | |
| 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 | | MEDIUM DOUBLE STATION VISE WITH ALUMINUM SOFT JAWS | | |
| THIRD ANGLE PROJECTION | | SIZE | PART NO. | REV |
| | | B | DV56-J2 | B |
| DO NOT SCALE DRAWING | | SCALE 1:2 | WEIGHT: | SHEET 1 OF 4 |

8

7

6

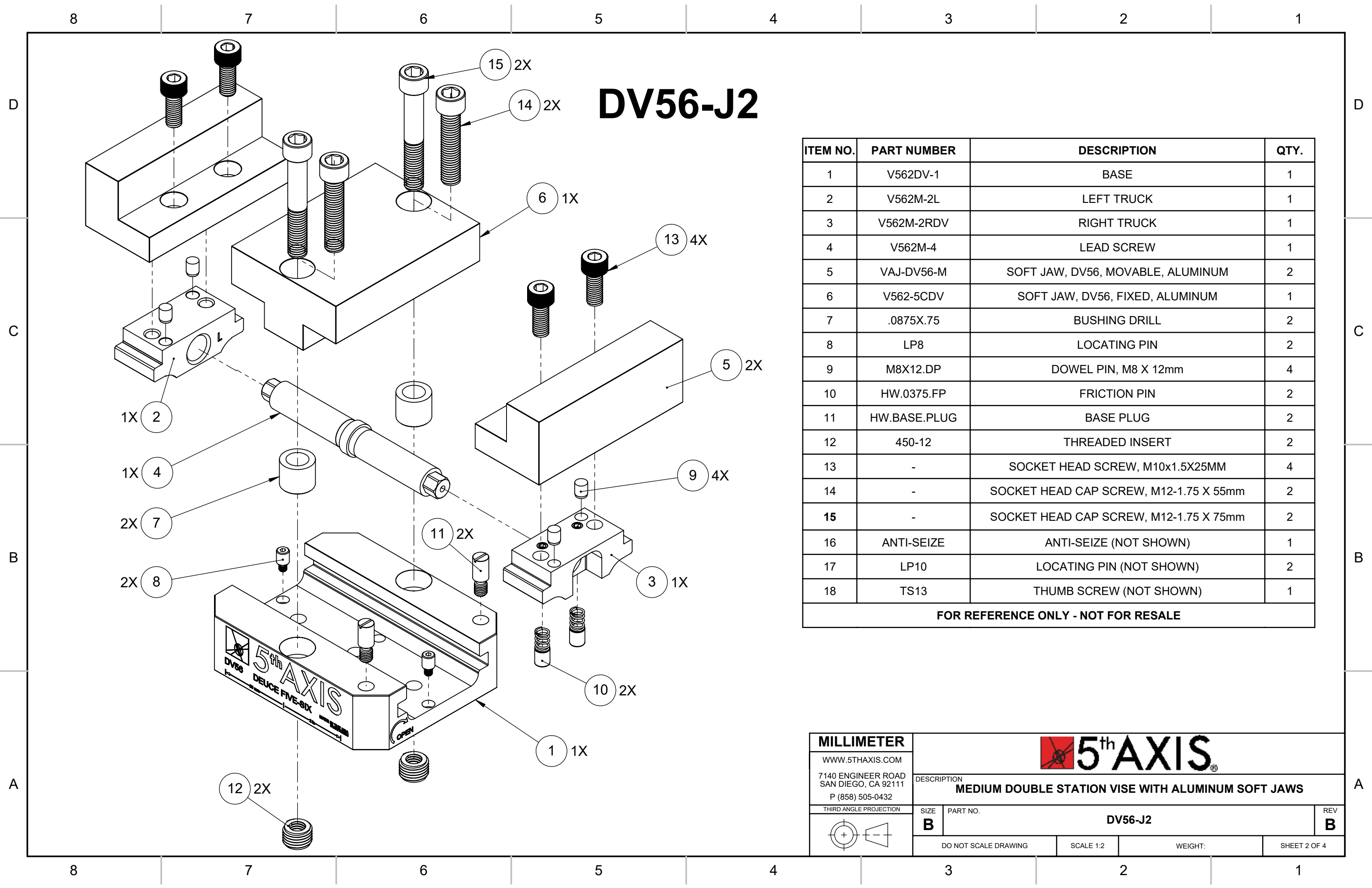
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1



DV56-J2

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|-------------------------------------|--------------|--|------|
| 1 | V562DV-1 | BASE | 1 |
| 2 | V562M-2L | LEFT TRUCK | 1 |
| 3 | V562M-2RDV | RIGHT TRUCK | 1 |
| 4 | V562M-4 | LEAD SCREW | 1 |
| 5 | VAJ-DV56-M | SOFT JAW, DV56, MOVABLE, ALUMINUM | 2 |
| 6 | V562-5CDV | SOFT JAW, DV56, FIXED, ALUMINUM | 1 |
| 7 | .0875X.75 | BUSHING DRILL | 2 |
| 8 | LP8 | LOCATING PIN | 2 |
| 9 | M8X12.DP | DOWEL PIN, M8 X 12mm | 4 |
| 10 | HW.0375.FP | FRICTION PIN | 2 |
| 11 | HW.BASE.PLUG | BASE PLUG | 2 |
| 12 | 450-12 | THREADED INSERT | 2 |
| 13 | - | SOCKET HEAD SCREW, M10x1.5X25MM | 4 |
| 14 | - | SOCKET HEAD CAP SCREW, M12-1.75 X 55mm | 2 |
| 15 | - | SOCKET HEAD CAP SCREW, M12-1.75 X 75mm | 2 |
| 16 | ANTI-SEIZE | ANTI-SEIZE (NOT SHOWN) | 1 |
| 17 | LP10 | LOCATING PIN (NOT SHOWN) | 2 |
| 18 | TS13 | THUMB SCREW (NOT SHOWN) | 1 |
| FOR REFERENCE ONLY - NOT FOR RESALE | | | |

MILLIMETER

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432

THIRD ANGLE PROJECTION

DESCRIPTION

MEDIUM DOUBLE STATION VISE WITH ALUMINUM SOFT JAWS

SIZE

B

PART NO.

DV56-J2

REV

B

DO NOT SCALE DRAWING

SCALE 1:2

WEIGHT:

SHEET 2 OF 4

D

C

B

A

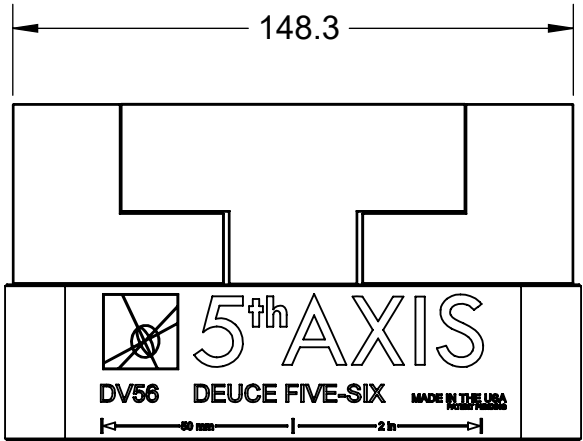
D

C

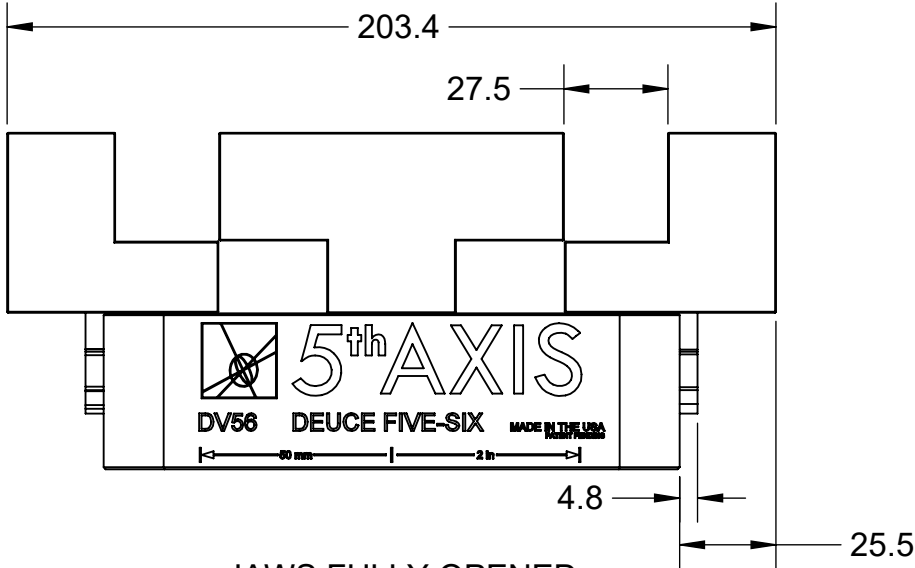
B

A


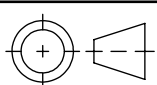
DV56-J2



JAWS FULLY CLOSED

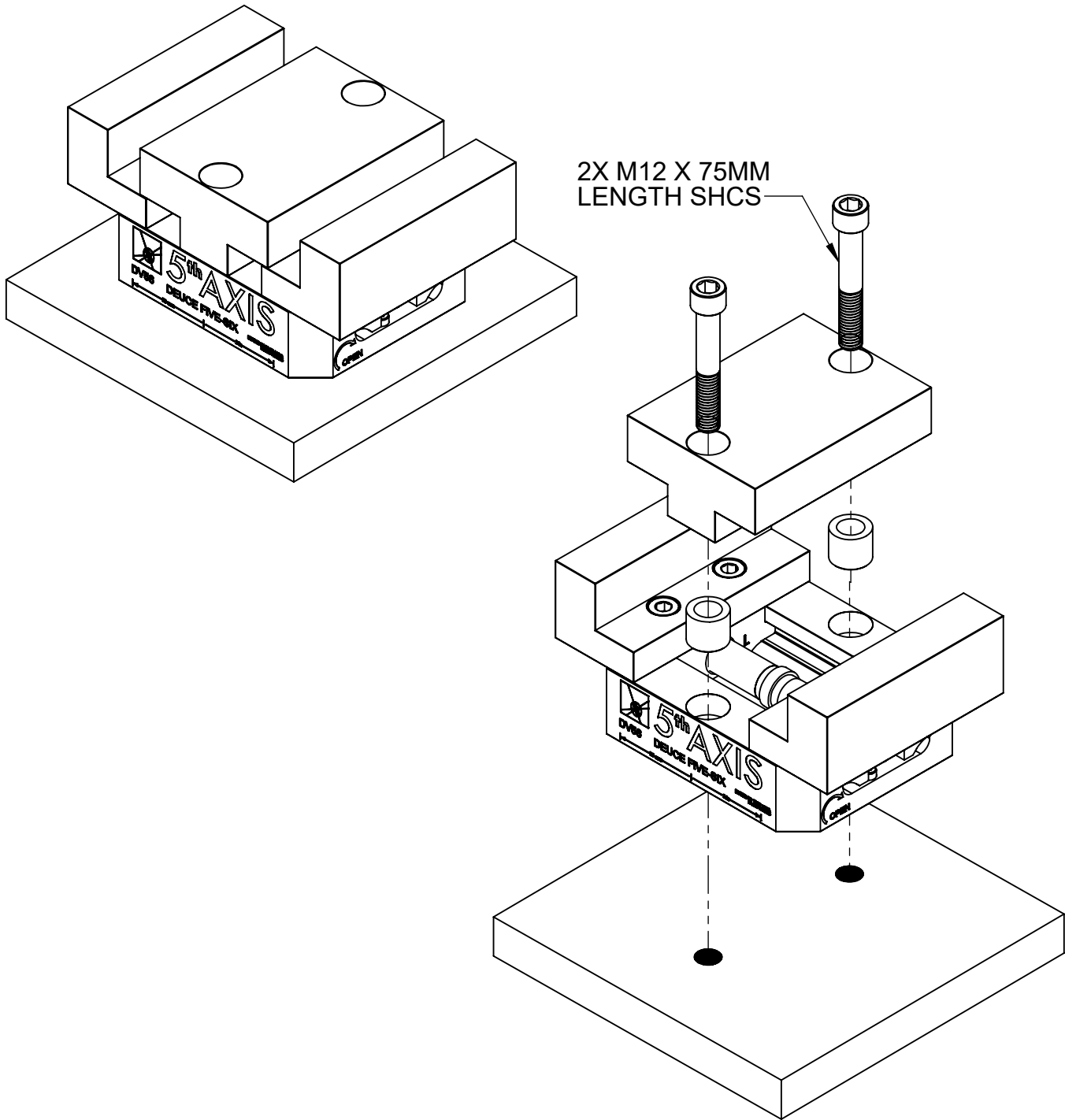


JAWS FULLY OPENED

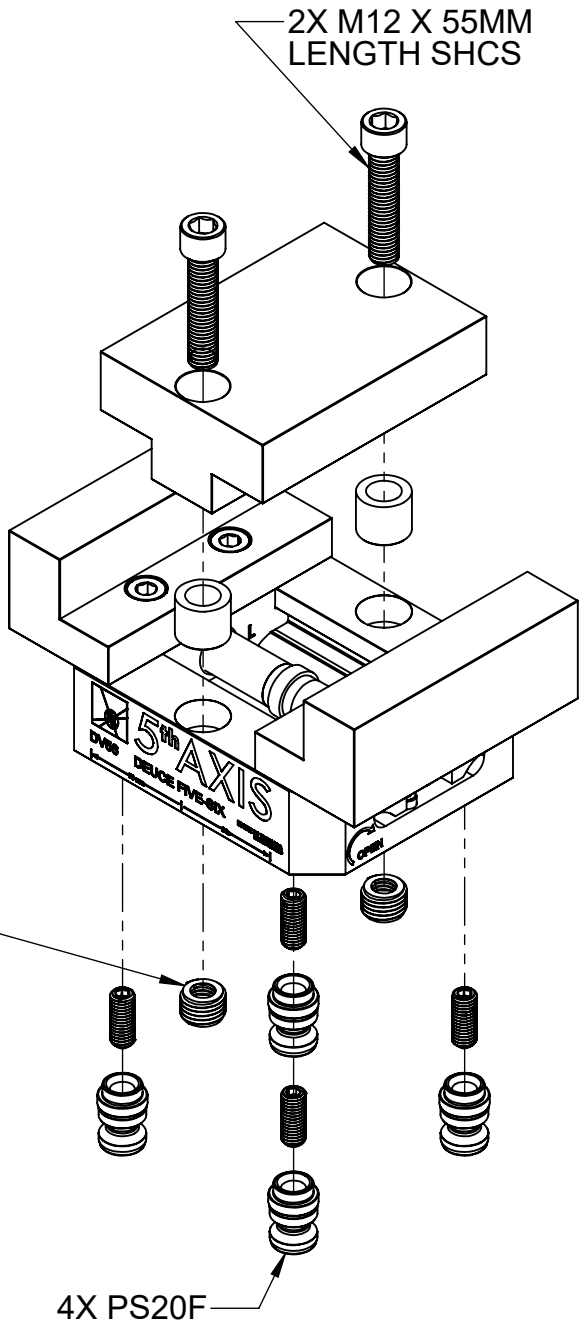
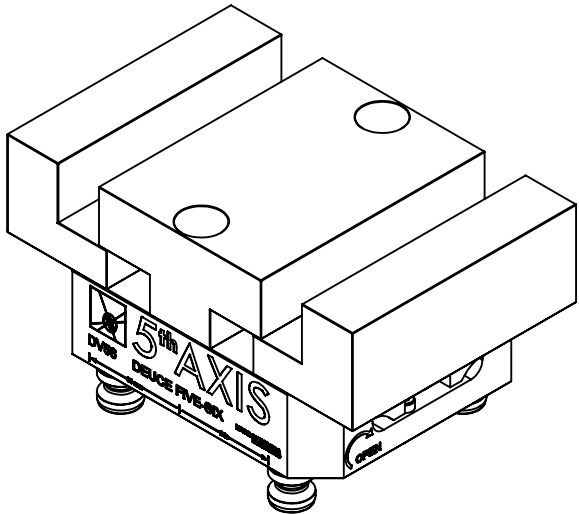
| | | | | |
|---|--|---|---------------------|--------------|
| MILLIMETER | |  5 th AXIS® | | |
| WWW.5THAXIS.COM | | DESCRIPTION MEDIUM DOUBLE STATION VISE WITH ALUMINUM SOFT JAWS | | |
| 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 | | | | |
| THIRD ANGLE PROJECTION | | SIZE B | PART NO. DV56-J2 | REV B |
|  | | DO NOT SCALE DRAWING | SCALE 1:2 | WEIGHT: |
| | | | | SHEET 3 OF 4 |

DV56-J2

CONFIGURATION FOR MOUNTING
VISE TO TABLE



CONFIGURATION FOR MOUNTING
VISE TO ROCKLOCK SYSTEM


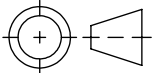


2X 450-12 THREADED INSERT

*IT IS RECOMMENDED TO INSTALL
USING EZ-LOK DRIVE TOOL.

ENSURE INSERTS ARE NOT
PROTRUDING PAST BOTTOM
OF VISE BASE.

REFER TO EZ-LOK INSTALLATION
INSTRUCTIONS FOR MORE INFO.

| | | | | |
|---|--|---|----------|--------------|
| MILLIMETER | |  | | |
| WWW.5THAXIS.COM | | DESCRIPTION | | |
| 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 | | MEDIUM DOUBLE STATION VISE WITH ALUMINUM SOFT JAWS | | |
| THIRD ANGLE PROJECTION | | SIZE | PART NO. | REV |
|  | | B | DV56-J2 | B |
| DO NOT SCALE DRAWING | | SCALE 1:2 | WEIGHT: | SHEET 4 OF 4 |